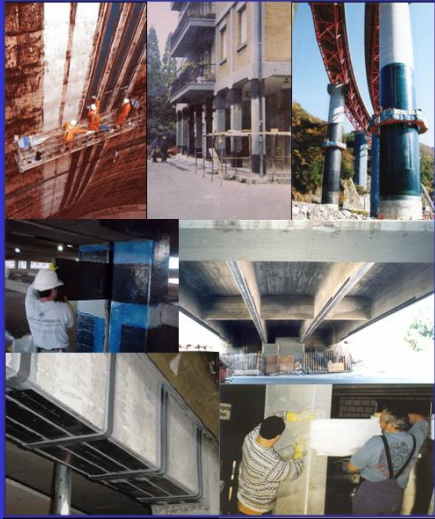


STRENGTHENING AND SEISMIC RETROFITTING OF STRUCTURES WITH COMPOSITE MATERIALS



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- STRENGTHENING OF TIMBER
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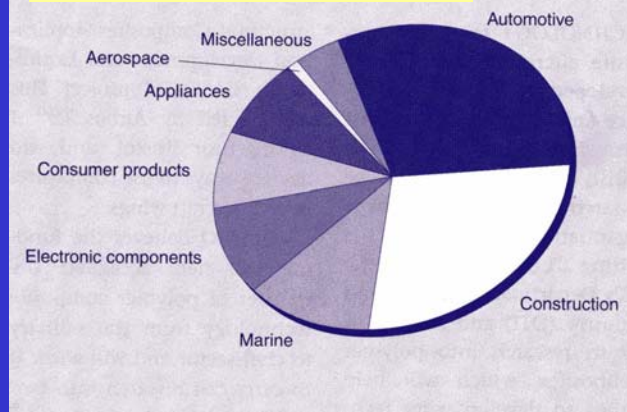
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INTRODUCTION



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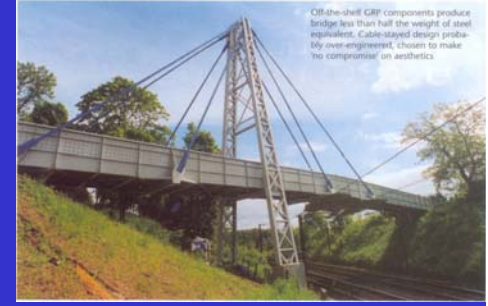
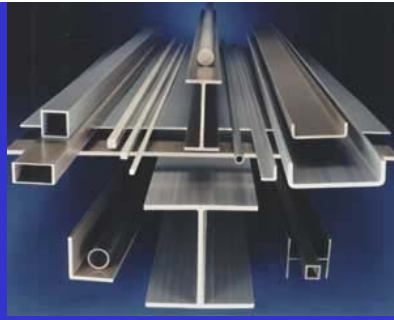
ANNUAL USE OF COMPOSITE MATERIALS (2002)



WORLDWIDE MARKET (2005): **US\$45 billion**
21% → STRENGTHENING
300% GROWTH FROM 2005 – 2010

(SPI)

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Off-the-shelf GFR components produce bridge less than half the weight of steel equivalent. Cable-stayed design probably over-engineered, chosen to make 'no compromise' on aesthetics.

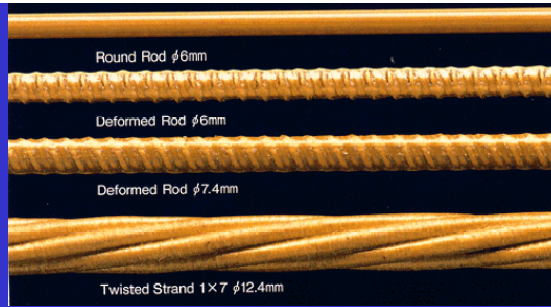
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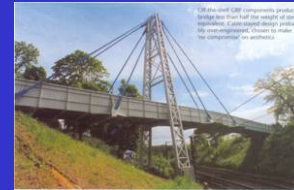
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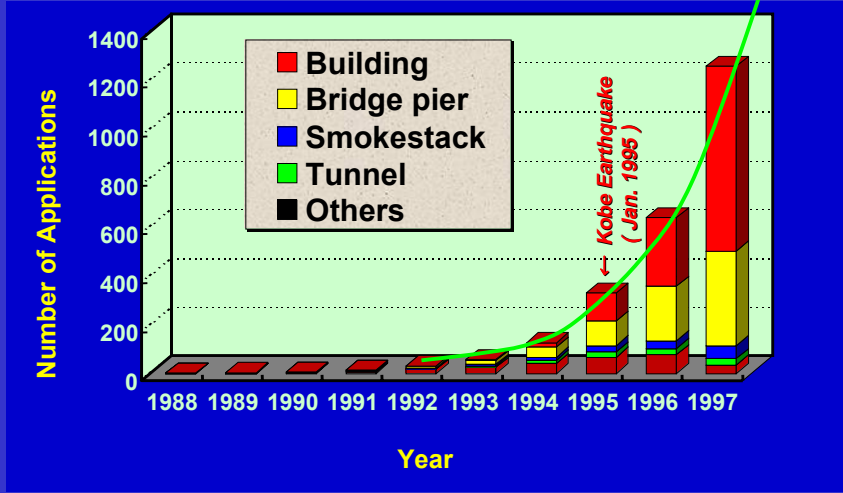
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JAPAN



CHINA : 1000 m² in 1998 , 600,000 m² in 2003 !!

GREECE : >1000 applications in the past ~5 years

TRADITIONAL TECHNIQUES - BEAMS



STEEL PLATING

TRADITIONAL TECHNIQUES - COLUMNS



SHOTCRETE JACKET



STEEL PLATES

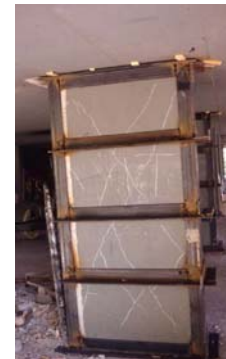


STEEL JACKETING



ADDITION OF SHEAR WALLS

TRADITIONAL TECHNIQUES - SHEAR WALLS



STEEL PLATES



SHOTCRETE JACKET

TRADITIONAL TECHNIQUES - JOINTS



STEEL PLATES



STEEL PLATES &
SHOTCRETE JACKETING

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MATERIALS AND TECHNIQUES, BASIS OF DESIGN

Basic strengthening materials

- CFRP laminates
- L-shaped CFRP laminates
- Unidirectional fabrics
- Multidirectional fabrics
- Two-part epoxy resins
- Mechanical fasteners

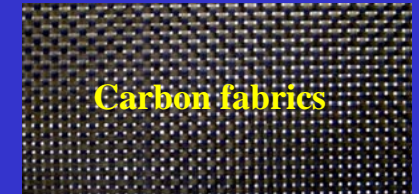


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Fabrics



Glass fabrics



Carbon fabrics

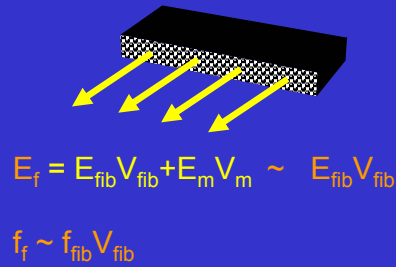
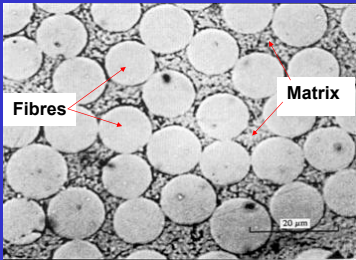
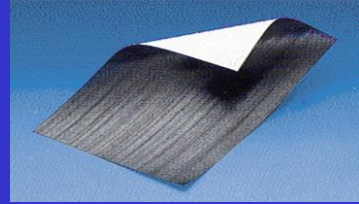


Aramid Fabrics

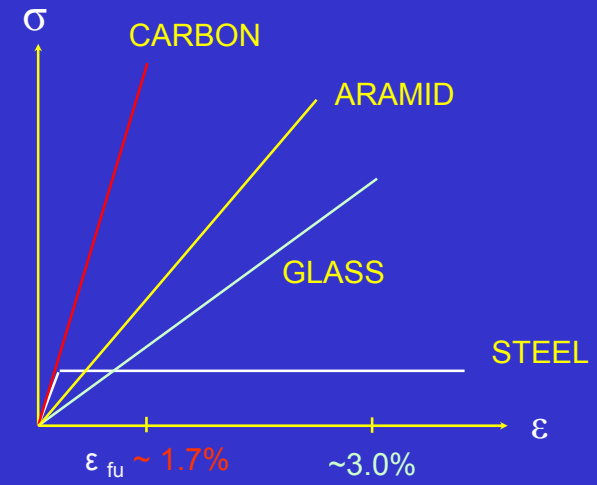


Hybrid fabrics

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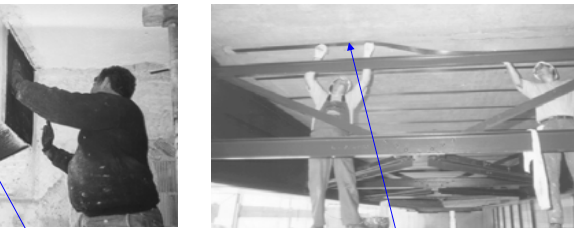
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Beam flexural strengthening with strips



Beam shear strengthening with fabrics



Slab flexural strengthening

BASIC TECHNIQUE



Column wrapping with fabrics



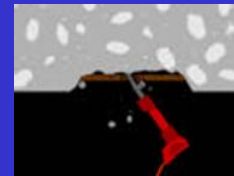
Fabric impregnation with resin



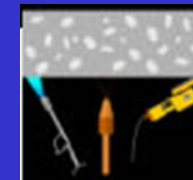
Resin-impregnated fabrics

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BE CAREFUL DURING EXECUTION !!



Removal of loose concrete



Smooth and clean surfaces

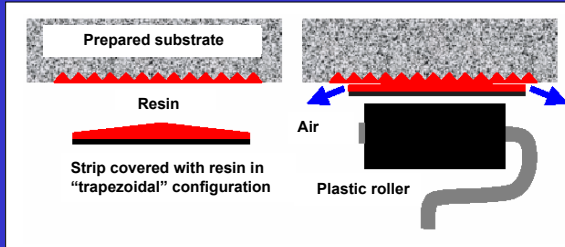


Repair



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Application of strips



Resin application



Bonding of strip



Rolling



Removal of excess resin

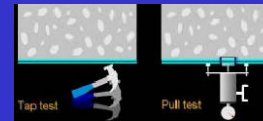
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Application of fabrics



Fibers should be straight, not loose

Careful impregnation with resin. Rolling, air removal

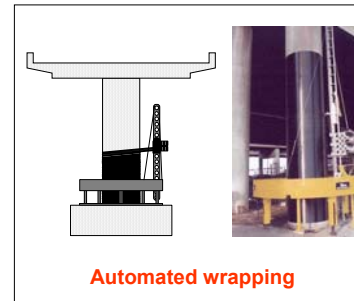


Bond check

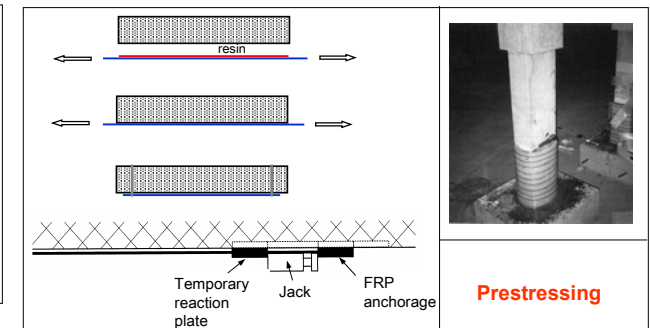
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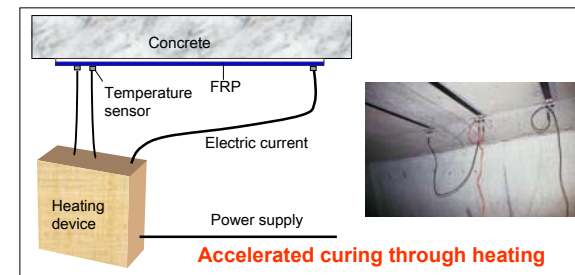
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Automated wrapping



Prestressing



Accelerated curing through heating

SPECIAL TECHNIQUES - A



FRP inside slits (NSM)

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SPECIAL TECHNIQUES - B

Special prefabricated elements



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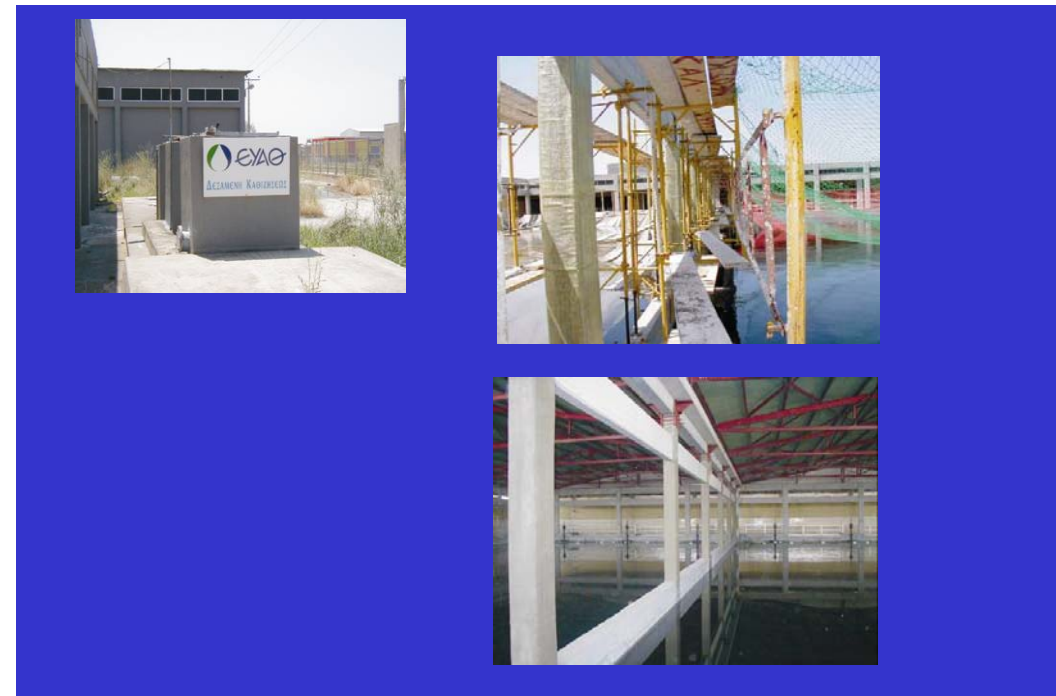
Mechanically fastened laminates (e.g. anchor bolts, powder actuated nails)



ANO LIOSIA



CANOE - SLALOM





HOTEL HRA



MENIDI



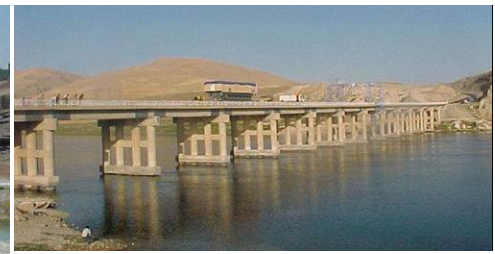
VOULA

X.A.N.O. BUILDING – THESSALONIKI

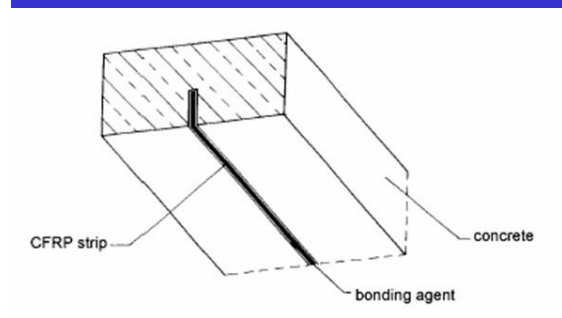






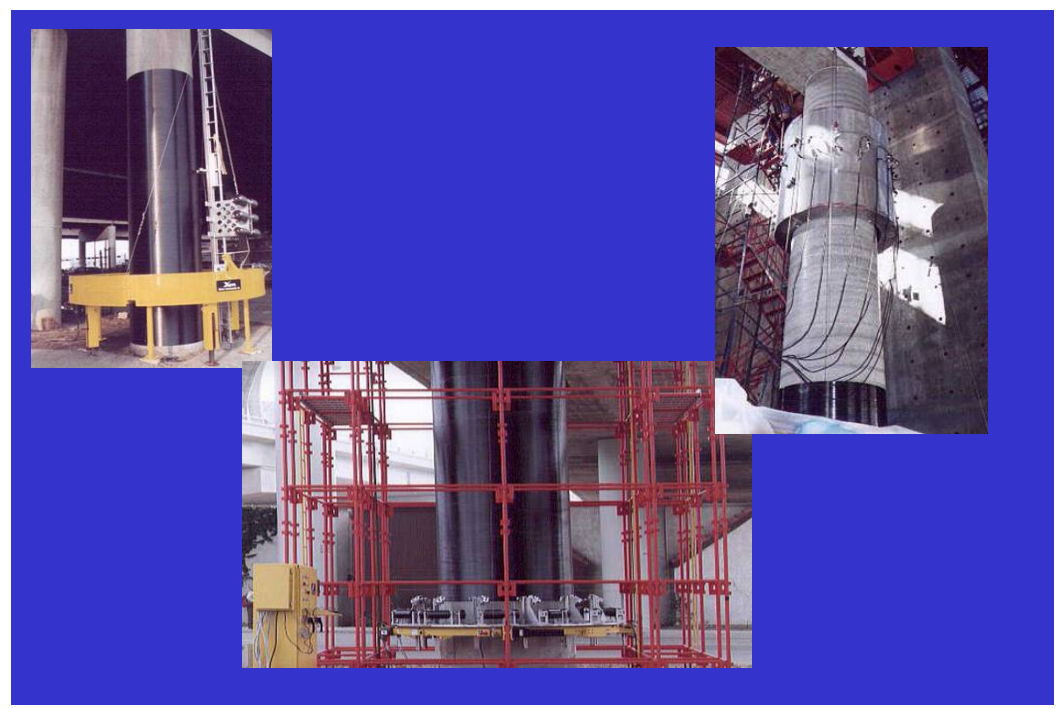
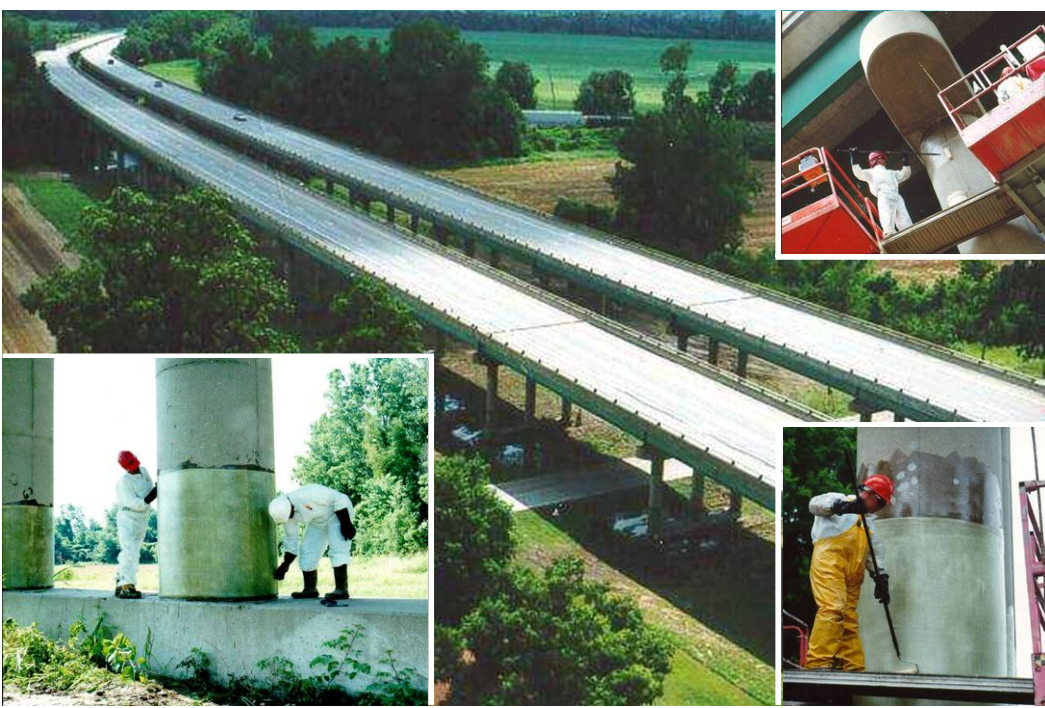


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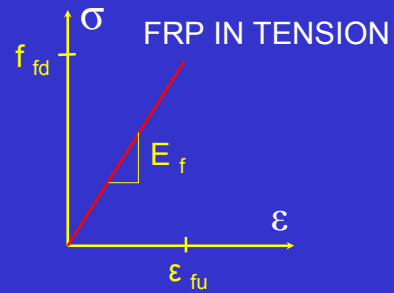
- Low weight
- Corrosion resistant
- Availability of long elements
- Easy and fast to apply, low disruption of occupancy
- High strength
- No change of cross section dimensions
- Jacketing **without increasing stiffness**



- High materials cost (not total !)
- Lack of ductility (but plenty of deformability !)
- Need for fire protection
- Lack of education



MATERIAL MODELS



$$f_{fd} = f_{fk} / \gamma_f$$

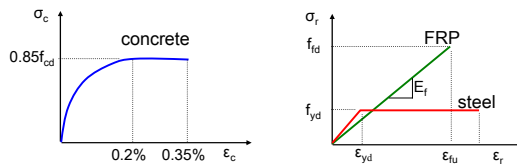
Effective design strength
 $f_{fde} = \eta_e f_{fd}$

Material Safety Factor γ_f

Fibers	A	B
Carbon	1.20	1.35
Aramid	1.25	1.45
Glass	1.30	1.50

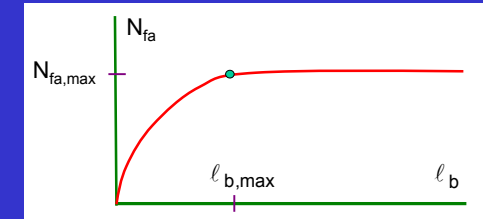
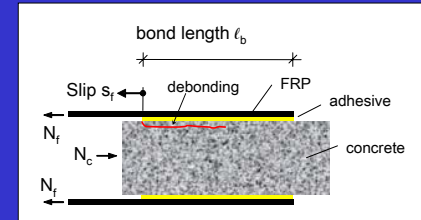
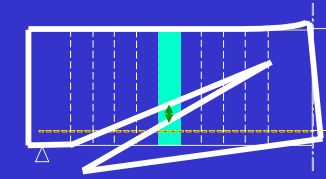
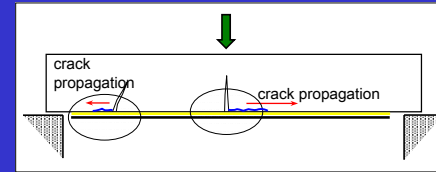
A : Rigid strips - normal conditions, fabrics, high quality control.
B : Fabrics – normal conditions, any material under difficult circumstances

Debonding: $\gamma_f = \gamma_{fd} = 1.5$



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FRP – CONCRETE BOND



$$\ell_b \geq \ell_{b,max} \quad N_{fa} = N_{fa,max} = b_f \sqrt{0.6 k_b E_f f_{ctm} t_f}$$

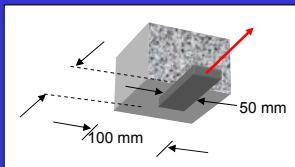
$$\ell_b < \ell_{b,max} \quad N_{fa} = N_{fa,max} \frac{\ell_b}{\ell_{b,max}} \left(2 - \frac{\ell_b}{\ell_{b,max}} \right)$$

$$\ell_{b,max} = 0.6 \sqrt{\frac{E_f t_f}{f_{ctm} k_b}}$$

$$k_b = \sqrt{\frac{1.5 \left(2 - \frac{b_f}{b} \right)}{1 + \frac{b_f}{100}}} \geq 1$$

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Example : calculation of debonding force



GIVEN:

$E_f = 180 \text{ GPa}$ $t_f = 1.2 \text{ mm}$
 $f_{fd} = 3000 \text{ MPa}$ $f_{ctm} = 1.9 \text{ MPa}$

$$\ell_{b,max} = 0.6 \sqrt{(180000 \times 1.2) / \sqrt{1.22 \times 1.9}} = 226 \text{ mm}$$

$$N_{fa,max} = 50 \sqrt{0.6 \times 1.22 \times 180000 \times 1.9 \times 1.2} = 27.405 \text{ N} \approx \boxed{27.4 \text{ kN}}$$

$$\text{Force corresponding to FRP fracture: } 3000 \times 50 \times 1.2 = \boxed{180 \text{ kN}}$$

Better to : maximize width & minimize thickness !!

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