

, , , , , 5

5

(

).

(1 m

$10^{-3}$  m)

(

)

.

van der Waals.

( )

**(coagulation).**

(

)

,

,

( )

(

)

**(flocculation).**

( )

)

(

)

**5.1**

, , , ,

5.1.

5.1

			( m)
		0,005-0,01	
		0,3-3,0	
		0,001-0,1	
		0,1-1	
		1-100	
		500	
(	-	)	100-2000

$1 \text{ m} (10^{-3} \text{ mm}) = 0.001 \text{ m} (10^{-6} \text{ mm} = 1 \text{ nm}).$

**Walls** , **Brown.** **van der**

( )

**Stern.**

Stern

( 5.1).

To

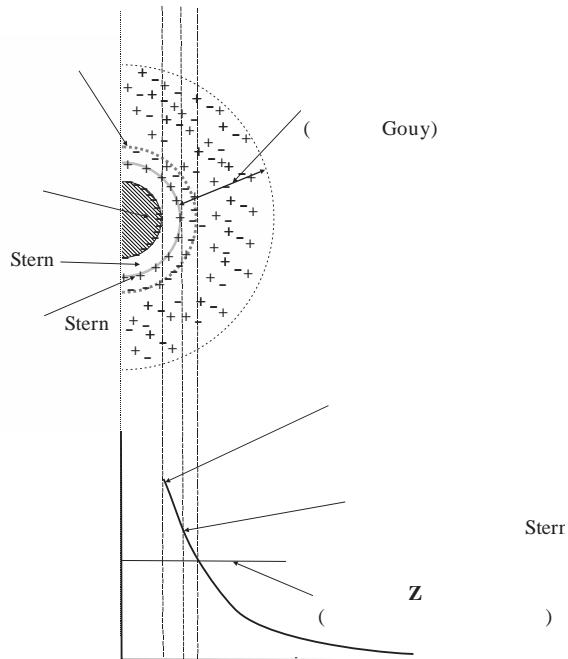
( )

( Stern

)

H

( Stern)



5.1:

( : )

, : )

(

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DLVO (

Derjaguin,

Landau, Verwey Overbeek)

van der

Walls.

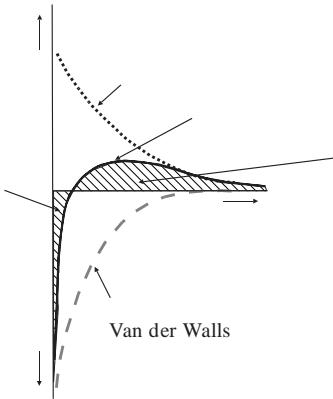
van der Walls

5.2.

(

)

, pH



5.2:

**Brown**

Brown.

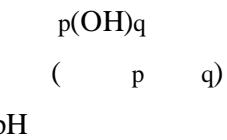
Van der

Walls

Brown

**5.2**

( )



: (1) , (2)  
, (3) , (4)  
(5)

(

)

( ).

## 5.1

Van der Waals

5.2



3:1,  $\text{Al}_2(\text{SO}_4)_3$ 

3:2.

5.2

---

NaCl	1
Na <sub>2</sub> SO <sub>4</sub>	1
Na <sub>3</sub> PO <sub>4</sub>	1
BaCl <sub>2</sub>	33
MgSO <sub>4</sub>	30
AlCl <sub>3</sub>	1000
Al <sub>2</sub> (SO <sub>4</sub> ) <sub>3</sub>	>1000
FeCl <sub>3</sub>	1000
Fe <sub>2</sub> (SO <sub>4</sub> ) <sub>3</sub>	>1000

---

Van der Waals.

**5.3**

$\tilde{o}$        $\ddot{o}$

## 5.4

(        )

(

).

jar tests (

).

### 5.4.1

(        ,        ).

(        )        :       

$$= G = \frac{dv}{dy}$$

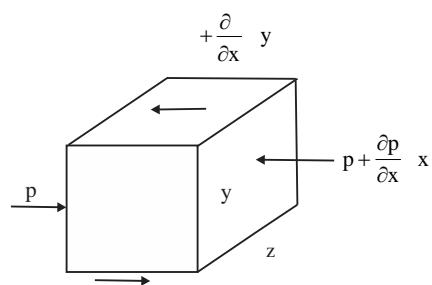
5.1

$$: dv \quad dy \\ ( \quad )^{-1}.$$

5.2.

$$y_x = - \frac{dv_x}{dy} \quad 5.2$$

:  $y_x$   $x,$   $v_x$   
 $x.$



5.3:

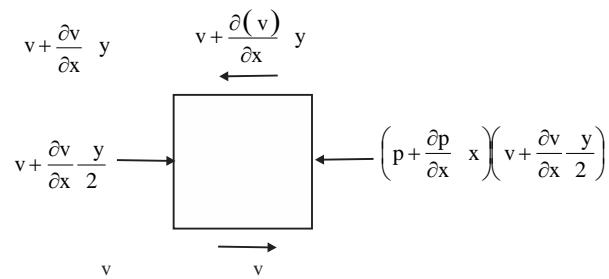
5.3 :

$$F_x = 0 = p_y z - \left( p + \frac{\partial p}{\partial x} x \right) y z + x z - \left( + \frac{\partial}{\partial y} \right) x z \quad 5.3$$

5.3

5.4:

$$\frac{\partial p}{\partial x} = - \frac{\partial}{\partial y} \quad 5.4$$



5.4:

$$, , , , 5$$

$$\begin{array}{c} (P) \\ x \end{array} \quad 5.4.$$

$$\begin{aligned} P - P &= = \left( v + \frac{\partial v}{\partial x} \frac{y}{2} \right) p \Delta y z - \left( p + \frac{\partial p}{\partial x} x \right) \left( v + \frac{\partial v}{\partial x} \frac{y}{2} \right) y z + \\ &+ v \Delta x \Delta z - \left( v + \frac{\partial(v)}{\partial y} y \right) x z \end{aligned} \quad 5.5$$

$$\begin{array}{c} 5.4 \quad 5.5 \\ \frac{\partial p}{\partial x} \frac{\partial v}{\partial x} \frac{y}{2} \quad x \quad y \quad z \end{array} \quad 5.6: \quad \begin{array}{c} \frac{P}{x \quad y \quad z} = \frac{P}{V} = \frac{P}{V} = - \frac{\partial v}{\partial y} \end{array} \quad 5.6$$

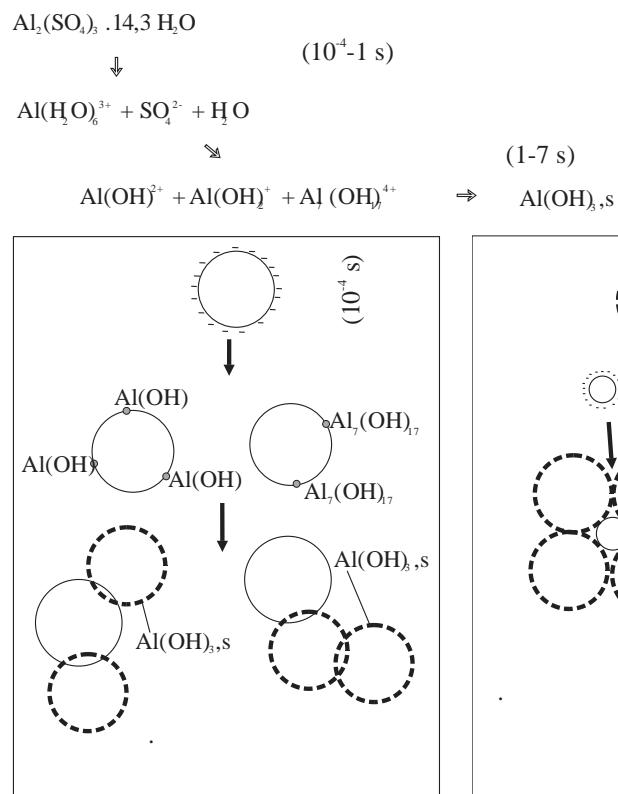
$$\begin{array}{c} 5.1, 5.2 \quad 5.6 \quad 5.7. \\ \frac{P}{V} = - \frac{\partial v}{\partial y} = \left( \frac{\partial v}{\partial y} \right)^2 = G^2 \end{array} \quad 5.7$$

$$5.7 \quad 5.8.$$

$$\begin{array}{c} . \\ G = \sqrt{\frac{P}{V}} \\ :G \\ (s^{-1}), P \\ (\text{watt} = N \cdot m/s), V \\ (m^3) \\ (N \cdot s/m^2) \\ ( ) \\ . \\ : \end{array} \quad 5.8$$

$$P = g Q h_L \left( \frac{kg}{m^3} \frac{m}{s^2} \frac{m^3}{s} m = \frac{kg \cdot m^2}{s^3} = \left( \frac{kg \cdot m}{s^2} \right) \frac{m}{s} = \frac{N \cdot m}{s} = \frac{J}{s} = \text{watt} \right) \quad 5.9$$

$$\begin{array}{ccc} :P & (\text{watt}), & (kg/m^3), Q \\ (m^3/s) & h_L & (m). \end{array}$$



5.5:

#### 5.4.2

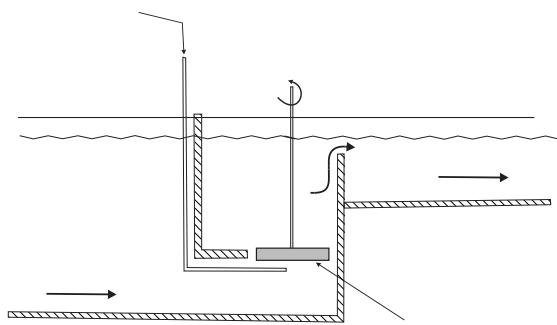
	( , sec)	20	30	40	>40
(G, $\text{s}^{-1}$ )		1000	900	790	700

( 5.5): (1)

(2)

[Al(OH)<sub>3</sub>],  
1  
7 s.

5.6.



5.6:

5.7

5.7

( 5.7 )  
( 5.7 ).

(

).



5.7:

**5.4.3**

( ) ( ).

30 min  
 $200 \text{ s}^{-1}$  (       $50-100 \text{ s}^{-1}$ ).

5.8

2-5 (rpm)

5.10.

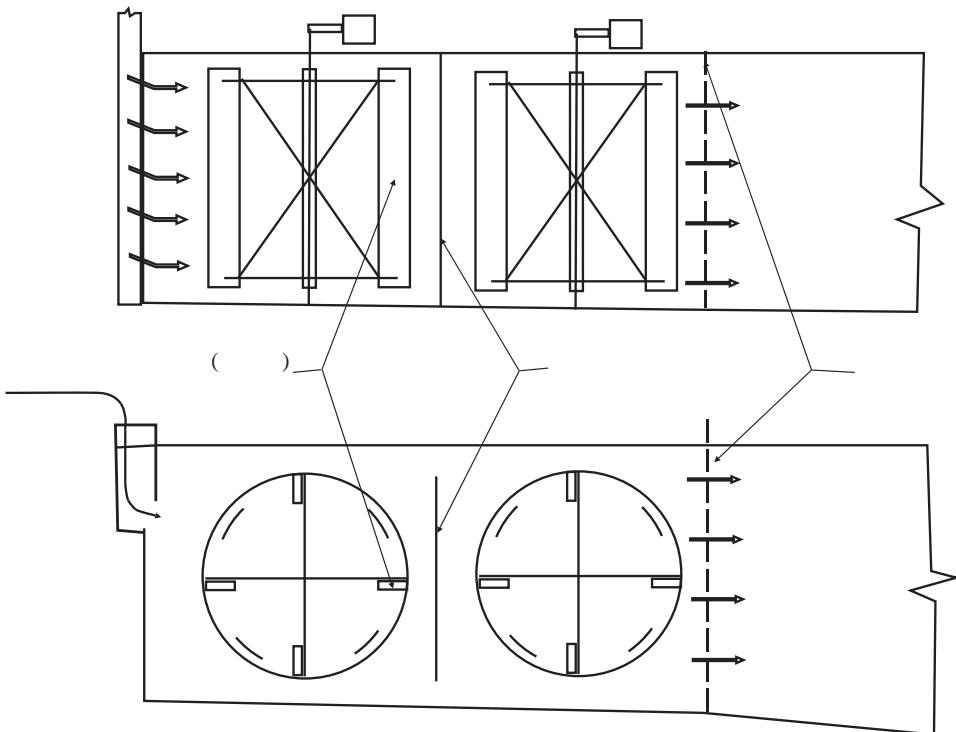
$$P = D \cdot v_p \quad \textbf{5.10}$$

:  $P$  (N.m/s),  $D$ (N)       $v_p$  (m/s).

5.11:

$$D = C_D A_p \frac{v_p^2}{2} \quad \textbf{5.11}$$

:  $C_D$  ( ),  $A_p$  ( $\text{kg/m}^3$ ).  
 $(\text{m}^2)$



5.8:

G

5.8

5.12

(P)

5.10

5.11.

$$G = \left( \frac{C_D A_p v_p^3}{2 V} \right)^{\frac{1}{2}}$$

**5.12**

p

v<sub>p</sub>

75%

(

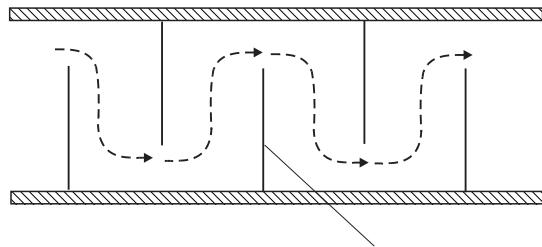
).

1 m/s

0.3 m

(

)

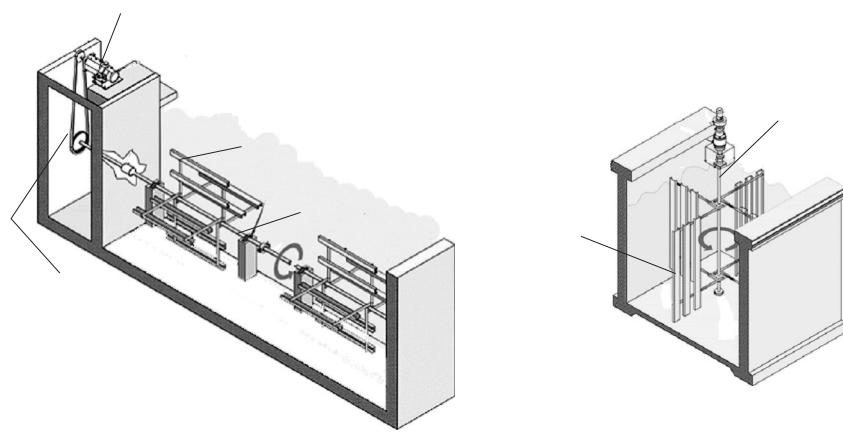


5.9:

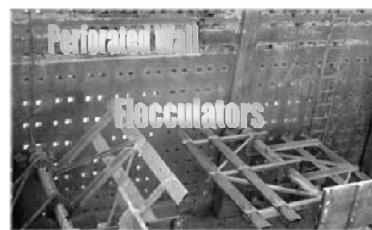
. ( 5.9).  
( 5.9  
) ( 5.9  
).

0,1-0,7 m/s.

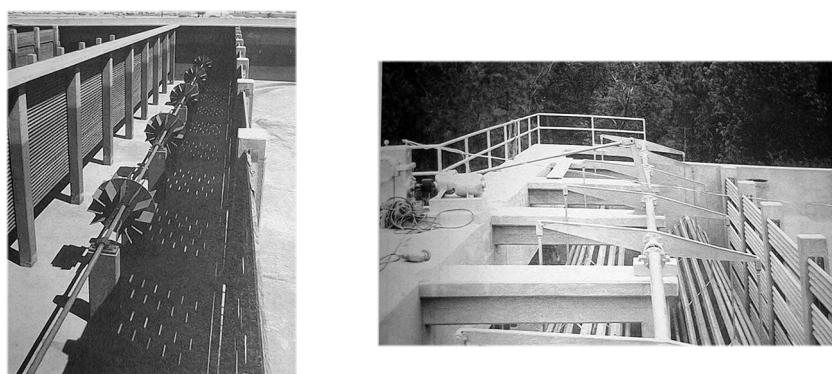
5.10



5.10:



( )



5.11.

5.11

5.11

5.11

5.11      5.11

5.11

, , , , , 5

( )

5.11

5.11

)

**5.1**

1,1 m.

1 hp.

1,2 m, 1,2 m

G. H

15 °C.

15 °C

1,14 cp  $1,14 \cdot 10^{-3}$  kg/m·s

$$1,1 \cdot 1,2 \cdot 1,2 = 1,584 \text{ m}^3$$

$$P = 1 \text{ hp} = 746 \text{ W}$$

:

$$G = \sqrt{\frac{P}{\rho \cdot V}} = \sqrt{\frac{746 \text{ W}}{(1,14 \cdot 10^{-3} \text{ kg/m} \cdot \text{s})(1,584 \text{ m}^3)}} = 643 \text{ s}^{-1}$$

, , , , , 5

## 5.2

150000

$m^3/d.$  30 m, 15 m

5 m.

2

rpm. . 0,2 m, 14 m

2,0 m

30%

15 °C

$C_D=1,9.$

:

1.

2. (G)

3. 0 ( )

4. G

—

I

H (

) :

$$v = \frac{2 \cdot r n}{60} = \frac{2 \cdot 2 \cdot 2}{60} = 0,419 \frac{m}{s}$$

r=2 m

(

) n=2

min (60 s).

H :

$$0,70 \cdot 0,419 \frac{m}{s} = 0,293 \frac{m}{s}$$

2

G 5.12:

$$G = \left( \frac{C_D A_p v_p^3}{2 V} \right)^{\frac{1}{2}} = \left( \frac{1,9 \cdot 44,8 \cdot 999 \cdot 0,293^3}{2 \cdot 2250 \cdot 1,14 \cdot 10^{-3}} \right)^{\frac{1}{2}} = 37,7 \frac{m}{s}$$

p

$$A_p = (4 \pi) \left( 4 \frac{m^2}{m^2} \right) = 44,8 m^2$$

, , , , 5

V

$$V = 30 \cdot 15 \cdot 5 = 2250 \text{ m}^3$$

$$15^\circ\text{C} (999 \text{ kg/m}^3)$$

$$15^\circ\text{C} (1,14 \cdot 10^{-3} \text{ kg/m} \cdot \text{s})$$

3

O

:

$$T = \frac{V}{Q} = \frac{2250 \text{ m}^3}{100000 \text{ m}^3/\text{d}} = 0,0225 \text{ d} \rightarrow 0,0225 \text{ d} \frac{24 \text{ h}}{\text{d}} \frac{60 \text{ min}}{\text{h}} = 32,4 \text{ min}$$

4

$$G : \quad :$$

$$G = 37,7 \frac{1}{\text{s}} 32,4 \text{ min} 60 \frac{\text{s}}{\text{min}} = 73288 = 73,3 \cdot 10^3$$

### 5.3

: 150 m, 0,5 m, 1,2 m.

$$5500 \text{ m}^3/\text{d}$$

$$0,4 \text{ m}$$

$$15^\circ\text{C}$$

:

1. (G)

2. G .

I

$$15^\circ\text{C}$$

$$1,14 \text{ cp} \quad 1,14 \cdot 10^{-3}$$

$$\text{kg/m} \cdot \text{s} \quad 999 \text{ kg/m}^3.$$

$$150 \cdot 0,5 \cdot 1,2 = 60 \text{ m}^3$$

$$h : \quad$$

$$P = Q \quad g \quad h$$

,

,

,

,

5

:

$$G = \sqrt{\frac{P}{\cdot V}} = \sqrt{\frac{Q \cdot g \cdot h}{\cdot V}} = \sqrt{\frac{\frac{5500}{24 \cdot 60 \cdot 60} \frac{m^3}{s} 999 \frac{kg}{m^3} 9,81 \frac{m}{s^2} 0,35m}{1,14 \cdot 10^{-3} \frac{kg}{m \cdot s} 90 m^3}} = 46,1 s^{-1}$$

2

O

:

$$= \frac{V}{Q} = \frac{90 m^3}{5500 m^3/d} = 0,0164 d \rightarrow 0,0164 d \frac{24 h}{1 d} \frac{60 min}{1 h} = 23,6 min$$

$$G : \quad$$

$$G = 46,1 \frac{1}{s} 23,6 \text{ min } 60 \frac{s}{min} = 65277,6 = 65,3 \cdot 10^3$$

## 5.5

+

## 5.3

	$K_{sp}$	20 °C
$\text{CaCO}_3 \rightleftharpoons \text{Ca}^{2+} + \text{CO}_3^{2-}$	$5 \cdot 10^{-9}$	
$\text{Ca(OH)}_2 \rightleftharpoons \text{Ca}^{2+} + 2\text{OH}^-$	$8 \cdot 10^{-6}$	
$\text{MgCO}_3 \rightleftharpoons \text{Mg}^{2+} + 2\text{OH}^-$	$2 \cdot 10^{-5}$	
$\text{Mg(OH)}_2 \rightleftharpoons \text{Mg}^{2+} + 2\text{OH}^-$	$9 \cdot 10^{-12}$	-
$\text{Al(OH)}_3 \rightleftharpoons \text{Al}^{3+} + 3\text{OH}^-$	$1 \cdot 10^{-32}$	-
$\text{Fe(OH)}_3 \rightleftharpoons \text{Fe}^{3+} + 3\text{OH}^-$	$6 \cdot 10^{-38}$	-

$$K_{sp} = [\text{M}^+] [\text{X}^-] \quad \textbf{5.13}$$

:  $K_{sp}$  , [ ]

(mol/L) [X]

(mol/L).

, MpXq,

s :

$$K_{sp} = [\text{M}^{q+}]^p [\text{X}^{p-}]^q \quad \textbf{5.14}$$

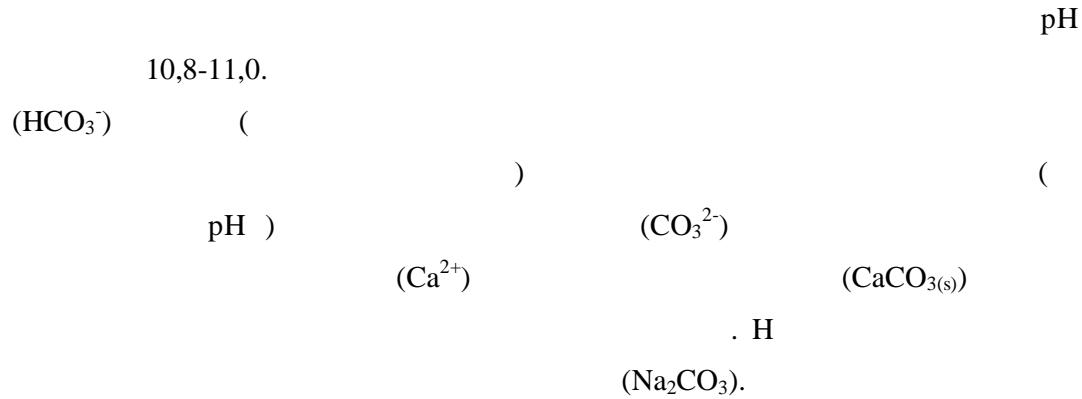
## 5.3

$$5.14 \quad K_{sp}$$

**5.6**

pH 10,3

, , , , , 5



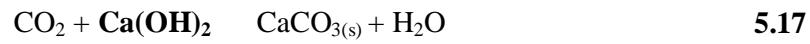
pH

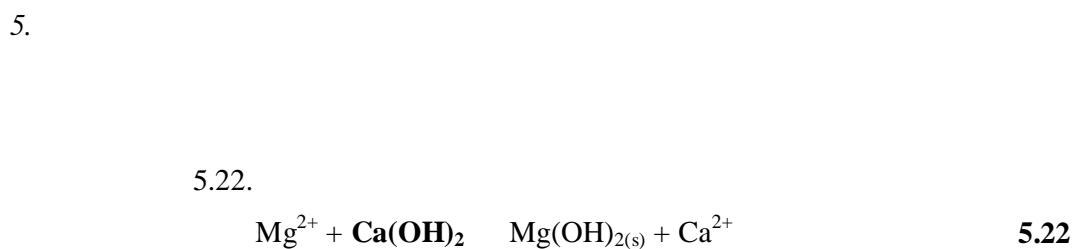
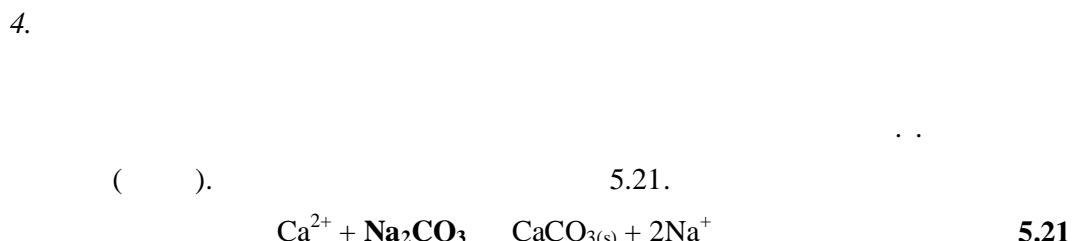
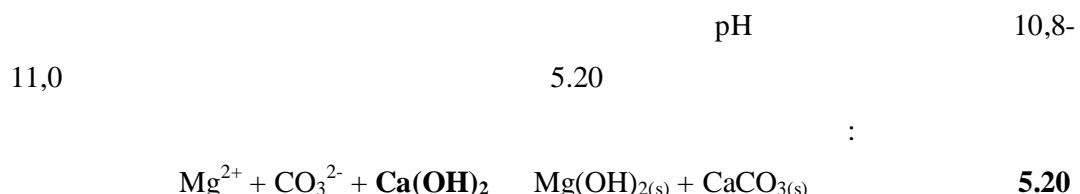
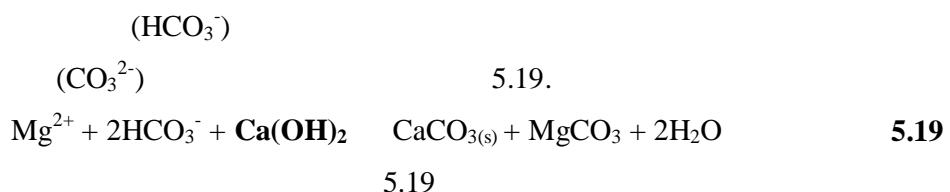
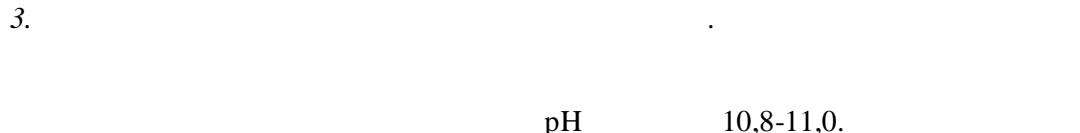
pH

pH

(s)

I.





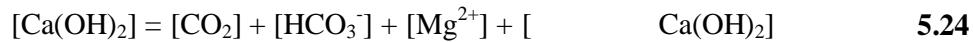
, , , , , 5

5.23 5.21



### 5.6.1

:



5.24

mg /L      mg/L       $\text{CaCO}_3$ .  
40-70 mg/L       $\text{CaCO}_3$ .



5.25

mg /L      mg/L       $\text{CaCO}_3$ .

40 mg/L       $\text{CaCO}_3$

( )

5.26.



5.26

mg /L      mg/L       $\text{CaCO}_3$ .

, , , , , 5

### 5.6.1.1

( . .  
).

( )

( )

( )

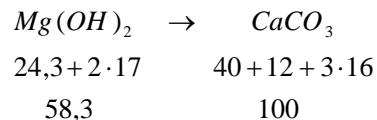
:

$$S = 2,0 \text{ Ca}_A^{2+} + 2,0 \text{ Mg}_A^{2+} + 0,58 \text{ Mg}^{2+} = 2,0 (\text{Ca}_A^{2+} + \text{Mg}_A^{2+}) + 0,58 \text{ Mg}^{2+} \quad 5.27$$

$$S = 2,0 (\text{A} \dots) + 0,58 ( \dots ) \quad 5.27$$

: S (mg/L CaCO<sub>3</sub>) Ca<sub>A</sub><sup>2+</sup>  
(mg/L CaCO<sub>3</sub>) Mg<sub>A</sub><sup>2+</sup>  
(mg/L CaCO<sub>3</sub>) Mg<sup>2+</sup>  
,58 (0,583) 5.27

:



5.27

S=2,0 ( )+  
 ( )+0,58 ( )+ **5.28**  
 ( )  
 5.28 mg/L CaCO<sub>3</sub>.

### 5.6.2

1.

, ( 40  
 mg/L CaCO<sub>3</sub>)

2.

, ( 40  
 mg/L CaCO<sub>3</sub>)

3.

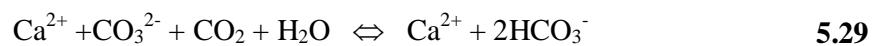
4.

**5.6.3**

, . ( 5.12).

pH 10,0 10,6.

:

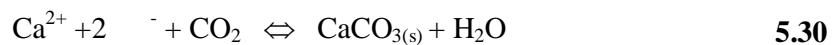


pH 11,0

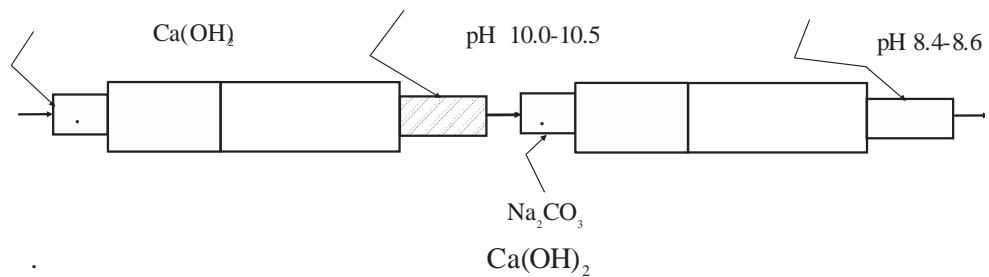
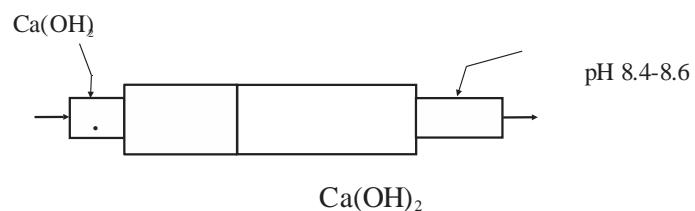
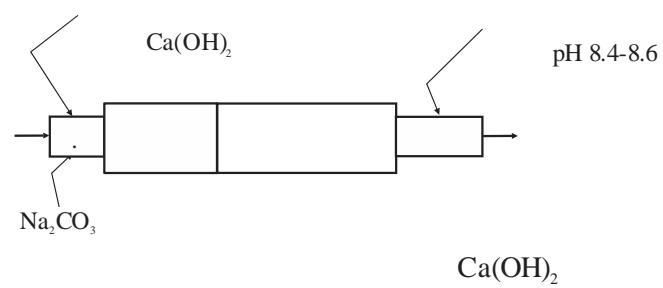
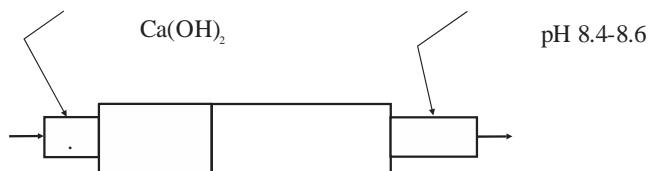
( 5.12 ) ,

(

)



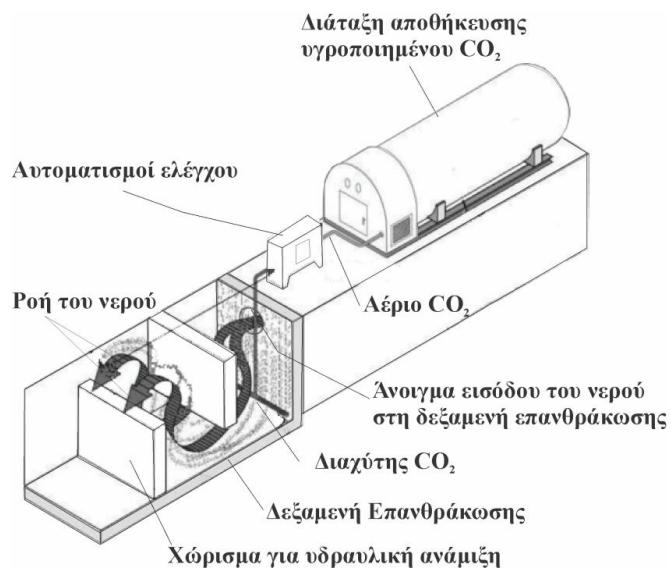
( 5.29 ).



5.12:

( . = )

20 min.

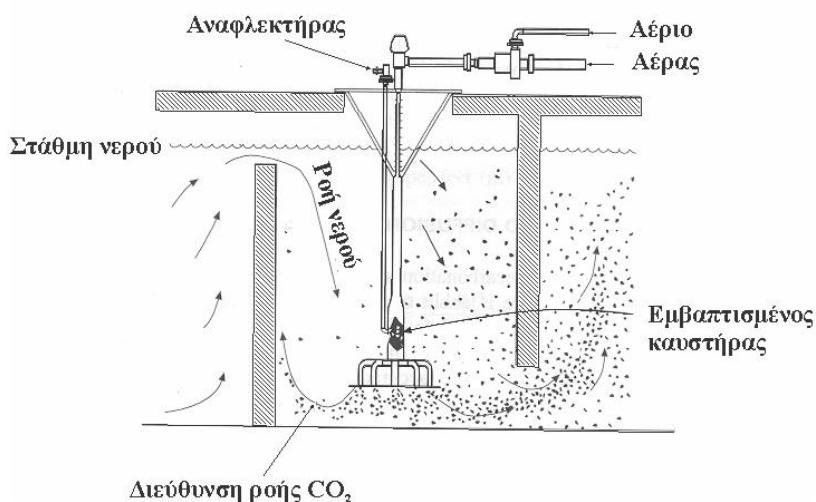


5.13:

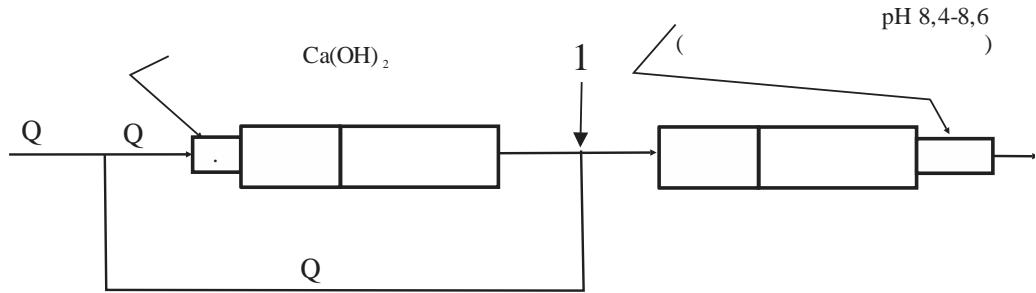
( 5.13)

( 5.14).

( -20 C 2000 kPa. )



5.14:



5.15:  $\text{Ca}(\text{OH})_2$

#### 5.6.4

( 5.15)

( 5.16).

5.15

$(Q)$

10 mg/L  $\text{CaCO}_3$ .

$(Q)$

1.

$$Q = Q + Q$$

$$Q = (Q + \dots) + (Q + \dots)$$

$Q:$  ,  $Q:$

,  $Q:$

, : , : , :

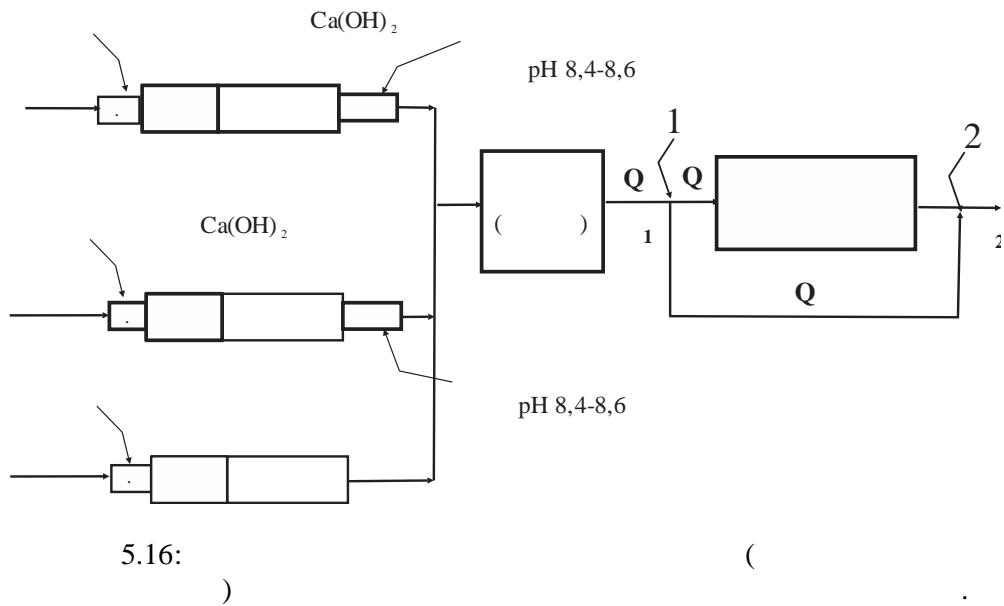
,

:

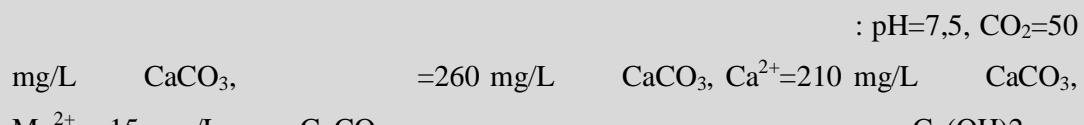
$Q = Q$ .

5.16

2.

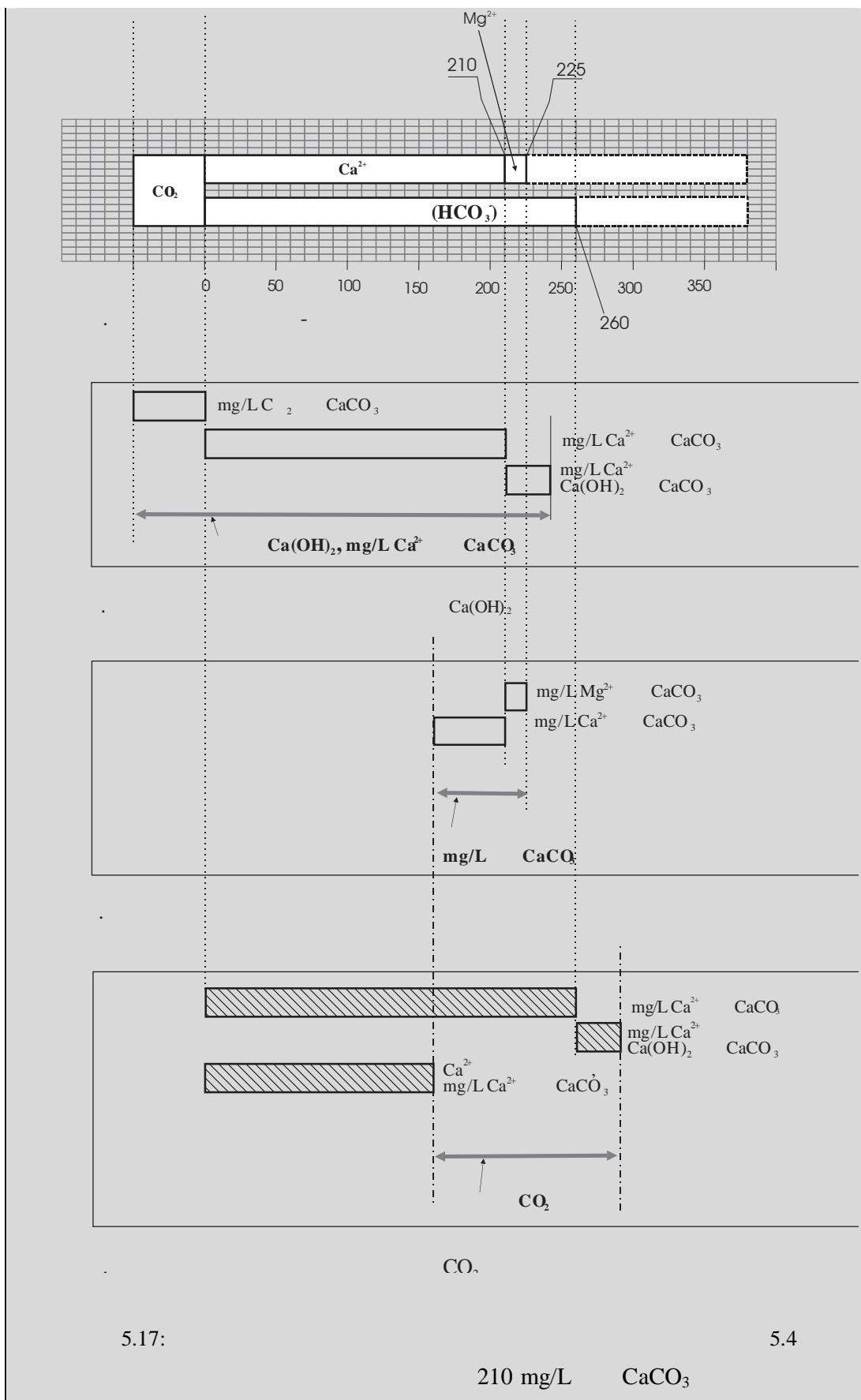


5.4



5.17.

$$=210+15=225 \text{ mg/L} \quad \text{CaCO}_3 .$$



15 mg/L CaCO<sub>3</sub> (

).

40 mg/L CaCO<sub>3</sub>.

( 5.17)

( 5.18)

[Ca(OH)<sub>2</sub>], mg/L CaCO<sub>3</sub>=50+210=260

mg/L Ca(OH)<sub>2</sub>=260·(37/50)=192,4

pH 10,3-10,5.

(5-10%

5.18).

[Ca(OH)<sub>2</sub>], mg/L CaCO<sub>3</sub>=50+(1,075)·210=275,7

mg/L Ca(OH)<sub>2</sub> = 275,7(37/50)=204,0

CaCO<sub>3</sub>.

CaCO<sub>3</sub> 30-50 ( 40) mg/L.

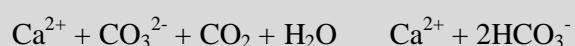
CaCO<sub>3</sub>

( . . ).

pH>10 ( 10,0-10,5)

pH 8,2-8,4 ( ).

:



$\text{CaCO}_3$

$$\text{CO}_2 = 110 \text{ mg/L} \quad \text{CaCO}_3$$

$$= 110 \cdot (22/50) = 48,4 \text{ mg/L} \quad \text{CO}_2$$

7,5%

5.17

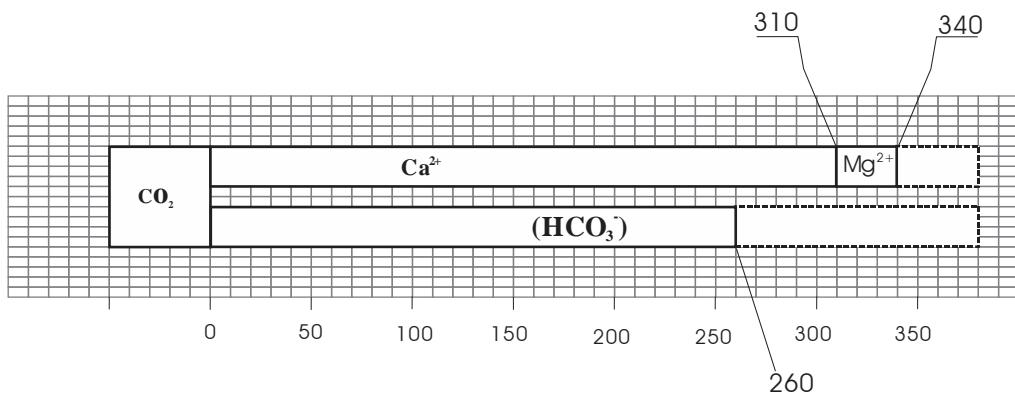
## 5.5

: pH=7,5,  $\text{CO}_2=50$   
 $\text{mg/L} \quad \text{CaCO}_3, \quad = 260 \text{ mg/L} \quad \text{CaCO}_3, \quad \text{Ca}^{2+}=310 \text{ mg/L} \quad \text{CaCO}_3,$   
 $\text{Mg}^{2+}=30 \text{ mg/L} \quad \text{CaCO}_3.$

5.18.

$= 310 + 30 = 340 \text{ mg/L} \quad \text{CaCO}_3.$   
 $\quad \quad \quad = 260$   
 $\text{mg/L} \quad \text{CaCO}_3.$

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$$= 30 \text{ mg/L } \text{CaCO}_3$$

$$= 340 - 260 = 80 \text{ mg/L } \text{CaCO}_3$$

$$= 80 - 30 = 50 \text{ mg/L}$$

$\text{CaCO}_3$ .

( 5.17)

$$[\text{Ca}(\text{OH})_2], \text{ mg/L } \text{CaCO}_3 = 50 + 260 = 310$$

$$\text{mg/L } \text{Ca}(\text{OH})_2 = 310 \cdot (37/50) = 229,4$$

$$[\text{Na}_2\text{CO}_3], \text{ mg/l } \text{CaCO}_3 = 50$$

$$\text{mg/L } \text{Na}_2\text{CO}_3 = 50 \cdot (53/50) = 53$$

$$(30 \text{ mg/L } \text{CaCO}_3)$$

$$[30 \quad 50 \quad ( \quad 40)]$$

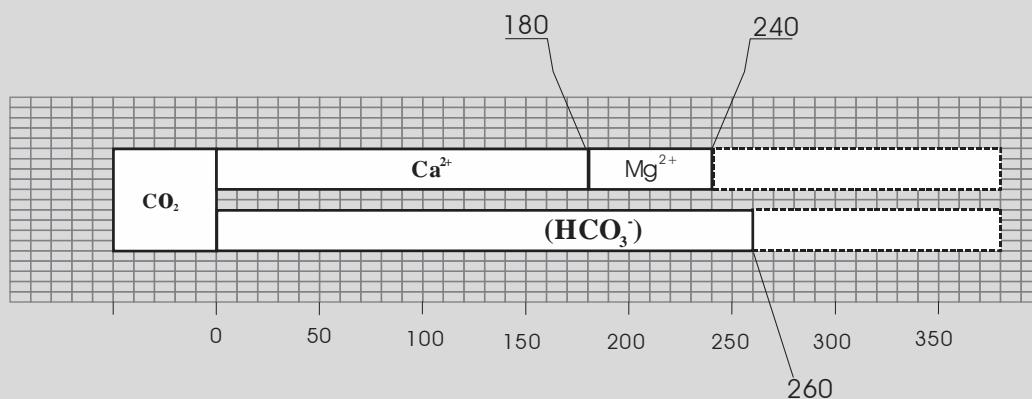
$\text{mg/L } \text{CaCO}_3]$ .

$$\begin{aligned}
 40 \text{ mg/L} \quad & \text{CaCO}_3 : \\
 \text{CO}_2 & = 260 + 50 \cdot (310 - 40) = 40 \text{ mg/L} \quad \text{CaCO}_3 \\
 & = 40 \cdot (22/50) = 17,6 \text{ mg/L} \quad \text{CO}_2
 \end{aligned}$$

**5.6**

: pH=7,5, CO<sub>2</sub>=50  
 mg/L CaCO<sub>3</sub>, =260 mg/L CaCO<sub>3</sub>, Ca<sup>2+</sup>=180 mg/L CaCO<sub>3</sub>,  
 Mg<sup>2+</sup>= 60 mg/L CaCO<sub>3</sub>.

5.19.



5.19

5.6

$$= 180 + 60 = 240 \text{ mg/L} \quad \text{CaCO}_3 .$$

= 180 mg/L CaCO<sub>3</sub>.

= 60 mg/L       $\text{CaCO}_3$

(5.17),

( 5.20)

[40-70]

(— 60) mg/L CaCO<sub>3</sub>].

$$[\text{Ca}(\text{OH})_2], \text{ mg/L} \quad \text{CaCO}_3 = 50 + 260 + 60 + 60 = 420$$

$$\text{mg/L} \quad \text{Ca(OH)}_2 = 420 \cdot (37/50) = 310,8$$

30        50 (        40) mg/L        CaCO<sub>3</sub>

10      20 (      15) mg/L      CaCO<sub>3</sub>.

(

$$) \quad 40+15=55 \text{ mg/L} \quad \text{CaCO}_3.$$

$$)=260-240-60+55=15 \text{ mg/L} \quad \text{CaCO}_3.$$

$$\text{CO}_2 = 15 + 2x(60) + 15 = 150 \text{ mg/L} \quad \text{CaCO}_3$$

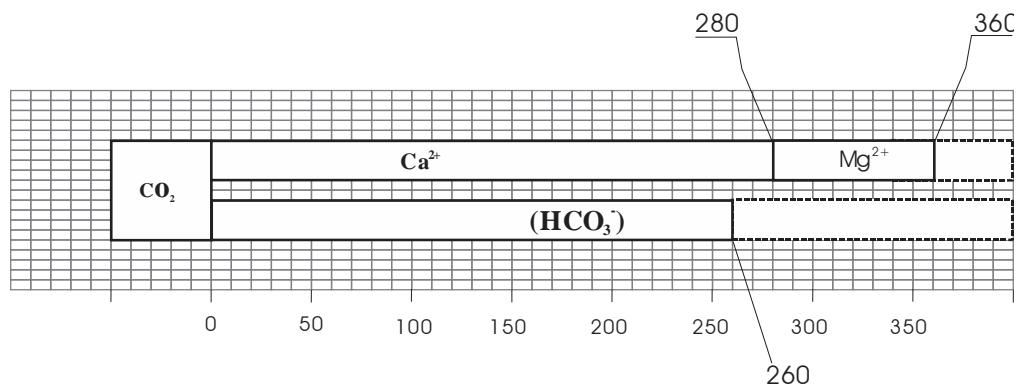
$$= 150 \times (22/50) = 66 \text{ mg/L} \quad \text{CO}_2$$

**5.7**

: pH=7,5, CO<sub>2</sub>=50  
 mg/L CaCO<sub>3</sub>, =260 mg/L CaCO<sub>3</sub>, Ca<sup>2+</sup>=280 mg/L CaCO<sub>3</sub>,  
 Mg<sup>2+</sup>= 80 mg/L CaCO<sub>3</sub>.

( 5.20).

$$\begin{aligned}
 &= 280 + 80 = 360 \text{ mg/L CaCO}_3 \\
 &= 260 \text{ mg/L CaCO}_3 \\
 &= 280 - 260 = 20 \text{ mg/L CaCO}_3
 \end{aligned}$$



5.20:

5.7

$$= 80 \text{ mg/L CaCO}_3$$

( 5.17),

( 5.20)

[40-70]

( 60) mg/L CaCO<sub>3</sub>].

$$[\text{Ca(OH)}_2], \text{mg/L} \quad \text{CaCO}_3 = 50 + 260 + 80 + 60 = 430$$

$$\text{mg/L} \quad \text{Ca(OH)}_2 = 430 \cdot (37/50) = 318,2$$

:

$$[\text{Na}_2\text{CO}_3], \text{mg/l} \text{CaCO}_3 = 100$$

$$\text{mg/L} \text{Na}_2\text{CO}_3 = 100 \cdot (53/50) = 106$$

$$[30 \quad 50 \quad ( \quad 30) \text{ mg/L} \quad \text{CaCO}_3]$$

$$[10 \quad 20 \quad ( \quad ) 15 \text{ mg/L}$$

CaCO<sub>3</sub>].

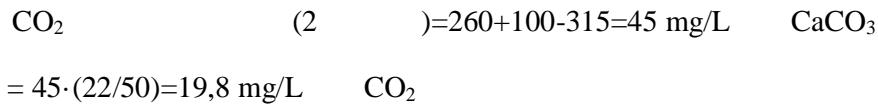
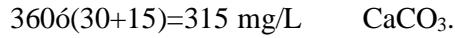
$$\text{CO}_2 \quad (1 \quad ) = 60 + 15 = 75 \text{ mg/L} \quad \text{CaCO}_3$$

$$= 75 \cdot (22/50) = 33 \text{ mg/L} \quad \text{CO}_2$$

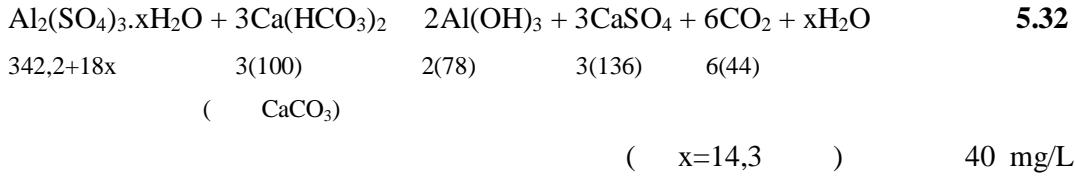
( )

( )

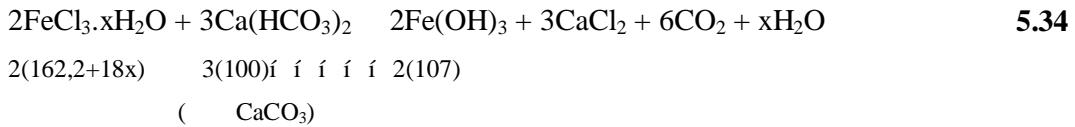
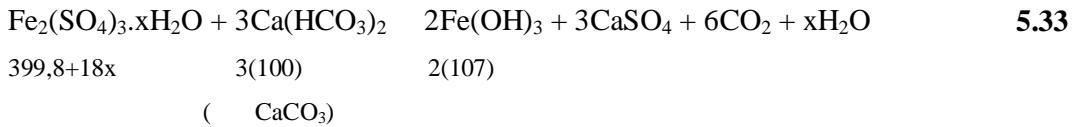
30 mg/L CaCO<sub>3</sub>



## 5.7



$$3 \cdot 100 \text{ (g/mole)} \cdot 40 \text{ (mg/L)} \cdot \frac{1}{599,6 \text{ (g/mole)}} = 20 \text{ (mg/L)}$$



( pH>8,5).

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5.4

**5.8**

5.21

5.21                  jar tests ( )

jar test :

1.                  1 L ( 900 mL)

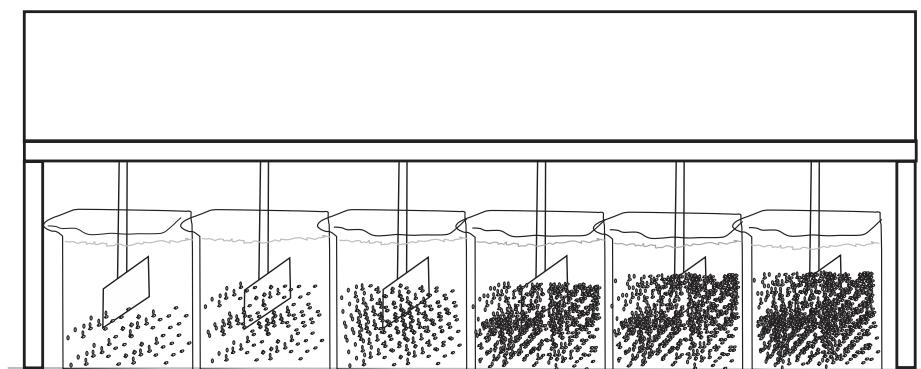
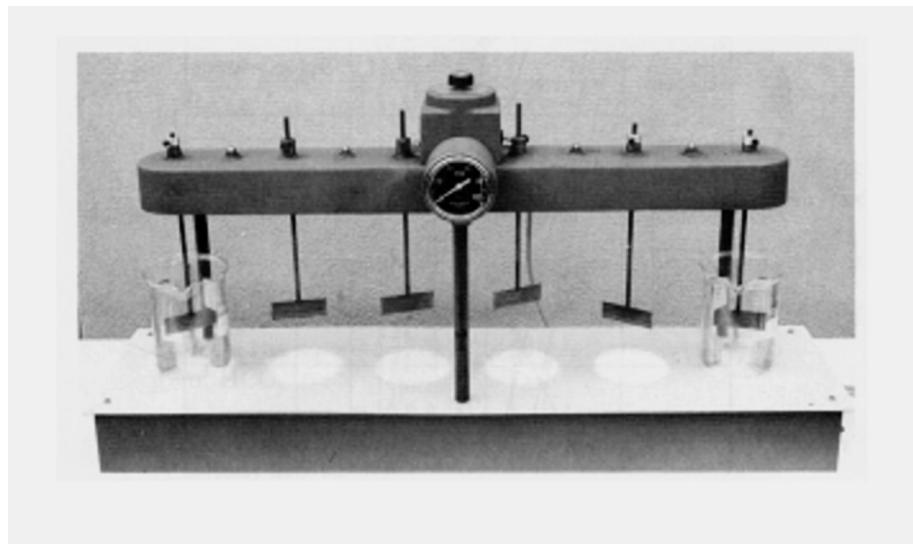
2.

3.                  100 rpm    1 min.

4.                  20-70 rpm    10-30 min.

(                  20 min)

pH,



5.21: jar test

## 5.4

					(g/L)	% .	pH -
	Al <sub>2</sub> (SO <sub>4</sub> ) <sub>3</sub> .14.3H <sub>2</sub> O	599,77	-	1,25-1,36	870	9,0-9,3	3,5
	Al <sub>2</sub> (SO <sub>4</sub> ) <sub>3</sub> .49.6H <sub>2</sub> O	1235,71	-	1,30-1,34		4,0-4,5	
-	FeCl <sub>3</sub>	162,21		1,20-1,48	720	34	
	FeCl <sub>3</sub> .6H <sub>2</sub> O	270,30			815	20,3-21,0	0,1-1,5
	FeCl <sub>3</sub> .13.1H <sub>2</sub> O	398,21				12,7-14,5	
	Fe <sub>2</sub> (SO <sub>4</sub> ) <sub>3</sub> .9H <sub>2</sub> O	562,02		1,40-1,57			
	Fe <sub>2</sub> (SO <sub>4</sub> ) <sub>3</sub> .36.9H <sub>2</sub> O	1064,64				10,1-12,0	0,1-1,5
	FeSO <sub>4</sub> .7H <sub>2</sub> O	278,02				20	
	CaO	56			1,3	~95 CaO	12,6
	Ca(OH) <sub>2</sub>	74			1,8	~71 CaO	12,6

### 5.9

#### 5-1.

$\text{Ca}^{2+}$	26,4 mg/L		405 mg/L	$\text{CaCO}_3$
$\text{Mg}^{2+}$	44,1 mg/L	$\text{SO}_4^{2-}$	87 mg/L	
$\text{Na}^+$	41,1 mg/L	$\text{Cl}^-$	53,4 mg/L	

100 mg/L  $\text{CaCO}_3$ .

( )

#### 5-2.

140 mg/L  $\text{CaCO}_3$

40 mg/L  $\text{CaCO}_3$ ,

:  
 $\text{CaCO}_3$ .  
 22 mg/L

#### 5-3.

1000 m<sup>3</sup>/d

5.1.

( ) . 100 mg/L  $\text{CaCO}_3$ .

#### 5-4.

:  $(\text{HCO}_3^-)$  260 mg/L  $\text{CaCO}_3$

$\text{Ca}^{2+}$	100 mg/L	$(\text{HCO}_3^-)$	260 mg/L	$\text{CaCO}_3$
$\text{Mg}^{2+}$	9,7 mg/L	$\text{SO}_4^{2-}$	60,5 mg/L	
$\text{K}^+$	1,44 mg /L	$\text{Cl}^-$	71,0 mg/L	
$\text{Na}^+$	0,30 mg /L			

40 mg/L CaCO<sub>3</sub> 100 mg/L CaCO<sub>3</sub>.

**5-5.**

( )  
15 mg/L

**5-6.**

Ca <sup>2+</sup>	100 mg/L	HCO <sub>3</sub> <sup>-</sup>	300 mg/L
Mg <sup>2+</sup>	45 mg/L	CO <sub>3</sub> <sup>2-</sup>	6 mg/L
Fe <sup>2+</sup>	0,1 mg/L	SO <sub>4</sub> <sup>2-</sup>	192 mg/L
Na <sup>+</sup>	15 mg/L	Cl <sup>-</sup>	10 mg/L

**5-7.**

Ca <sup>2+</sup>	60,1 mg/L	(HCO <sub>3</sub> <sup>-</sup> )	300 mg/L
Mg <sup>2+</sup>	40,0 mg/L	CO <sub>3</sub> <sup>2-</sup>	6 mg/L
Fe <sup>2+</sup>	0,3 mg/L	SO <sub>4</sub> <sup>2-</sup>	29,0 mg/L
Na <sup>+</sup>	15 mg/L	Cl <sup>-</sup>	4,5 mg/L
K <sup>+</sup>	1,0 mg/L	F <sup>-</sup>	0,0 mg/L
NH <sub>4</sub> <sup>+</sup>	0,5 mg/L	B <sup>-</sup>	0,3 mg/L
Mn <sup>2+</sup>	0,0 mg/L	Si (SiO <sub>2</sub> )	0,1 mg/L
Ba <sup>2+</sup>	0,5 mg/L		20 mg/L

1.

:

( )

( )

2.

3.

4.

**5-8.** ( mg/L CaCO<sub>3</sub>)

[Al<sub>2</sub>(SO<sub>4</sub>)<sub>3</sub>.14.3H<sub>2</sub>O] 40 mg/L

10000 m<sup>3</sup>/d

, , , , 5

(2250 kg/m<sup>3</sup>)  
(4%).

**5-9.** 5 mg/L

5% ., m<sup>3</sup>

**5-10.**

CO <sub>2</sub>	0,30 mg /L
Ca <sup>2+</sup>	2,05 mg /L
Mg <sup>2+</sup>	1,18 mg /L
HCO <sub>3</sub> <sup>-</sup>	2,72 mg /L

**5-11.**

0.1 m<sup>3</sup>  
2 m<sup>3</sup>/d

.450 mg/L CaCO<sub>3</sub>. 85 mg/L

CaCO<sub>3</sub>.

57 kg

CaCO<sub>3</sub>/m<sup>3</sup>

**5-12.**

( ) .

( ) ( );

**5-13.**

100 s<sup>-1</sup> 2000 m<sup>3</sup>

, , , , , 5

25 °C (  $\rho = 997,0 \text{ kg/m}^3$ ,  
 $\gamma = 0,890 \cdot 10^{-3} \text{ N s/m}^2$ ) 5 °C (  $\rho = 999,9 \text{ kg/m}^3$ ,  $\gamma = 1,519 \cdot 10^{-3} \text{ N s/m}^2$ ).

**5-14.** 20 m, 12 m  
5 m. 50000  $\text{m}^3/\text{d}$ .

11.0 m  
0.3 m. 2 rpm  
4.0 m. 15 °C (  $\rho = 991 \text{ kg/m}^3$ ,  
 $\gamma = 1,1349 \cdot 10^{-3} \text{ N s/m}^2$ ) 1.9.  
G GT.

**5-15.** : 4 m, 4 m 4 m  
( 0,5 m).  
12

: 1,30 m , 2,00 m  
2,70 m 15 °C (  $\rho = 991$   
 $\text{kg/m}^3$ ,  $\gamma = 1,1349 \cdot 10^{-3} \text{ N s/m}^2$ )  
1.9.  
80  $\text{s}^{-1}$   
40  $\text{s}^{-1}$  60  $\text{s}^{-1}$

**5-16.** 15

( ) 0.2 m/s 0,5  
m/s. 0,3  $\text{m}^3/\text{s}$ , 25 min  
2 m. 10 °C (  $\rho = 999,7 \text{ kg/m}^3$ ,  $\gamma = 1,1307 \cdot 10^{-3}$   
 $\text{Ns/m}^2$ ),  
GT.