

**Textile-Reinforced Mortars (TRM) vs. Fiber Reinforced Polymers (FRP) as Strengthening and Seismic Retrofitting Materials of Concrete and Masonry Structures**

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**CONTENTS**

**INTRODUCTION & BACKGROUND**

**TRM-STRENGTHENING OF RC**  
**-CONFINEMENT**  
**-SHEAR STRENGTHENING**  
**-FLEXURAL STRENGTHENING**

**TRM-MASONRY**

**CONCLUSIONS**

**INTRODUCTION & BACKGROUND**

CONFINEMENT OF RC  
SHEAR STRENGTHENING OF RC  
FLEXURAL STRENGTHENING OF RC  
MASONRY  
CONCLUSIONS

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**Some problems with FRP**

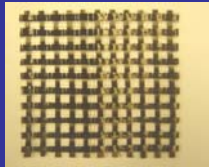
- Poor behaviour of resins above  $T_g$
- High cost of epoxies
- Inability to apply on wet surfaces or at low temperatures
- Lack of vapour permeability
- Incompatibility with substrate materials
- Difficulty in contacting post-earthquake assessment of damage suffered by the concrete behind the FRP

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**Solution**

**Inorganic binders and fibres in the form of TEXTILES:**

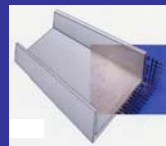
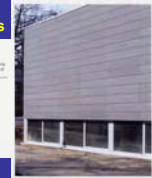
fiber meshes made of long woven, knitted or even unwoven tows or yarns in at least two (typically orthogonal) directions



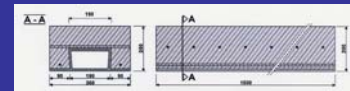
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R & D of Textile-Reinforced Concrete (TRC) has progressed fast in the past few years (e.g. RILEM TC-TRC):

**Reinforcement of exterior cladding elements**



Thin-walled elements



Integrated formwork elements

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Past studies on the use of TEXTILES in the upgrading of RC:

**Bond aspects, flexural and shear strengthening of beams**

(first studies: Curbach / Ortlepp 2003 , Curbach / Brueckner 2003)

**Main Conclusion:** Properly designed textiles combined with inorganic binders have a good potential as strengthening materials of RC

**Our research:**

**Textiles for:**

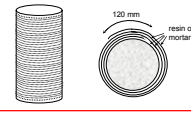
- CONFINEMENT (plain and RC prisms, poorly detailed columns)
- SHEAR STRENGTHENING (including cyclic loading)
- FLEXURAL STRENGTHENING (beams)
  
- FLEXURAL / SHEAR STRENGTHENING OF MASONRY SUBJECTED TO IN-PLANE OR OUT-OF-PLANE LOADING

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INTRODUCTION & BACKGROUND  
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SHEAR STRENGTHENING OF RC  
FLEXURAL STRENGTHENING OF RC  
MASONRY  
CONCLUSIONS

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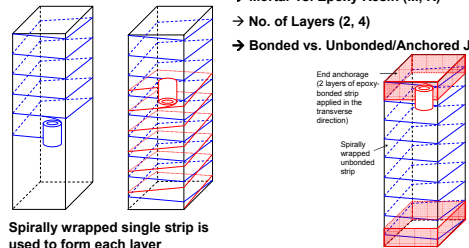
### EXPERIMENTAL PROGRAM (44 uniaxial compression tests)



120 mm  
resin or mortar

→ Mortar vs. Epoxy Resin (M, R)  
→ Strength of Mortar (MI, MII)  
→ No. of Layers (2, 3)

→ Mortar vs. Epoxy Resin (M, R)  
→ No. of Layers (2, 4)  
→ Bonded vs. Unbonded/Anchored Jacket

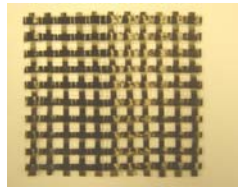


End anchorage (2 layers of epoxy bonded strip applied in the transverse direction)  
Spirally wrapped unbonded strip

Spirally wrapped single strip is used to form each layer

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### MATERIALS

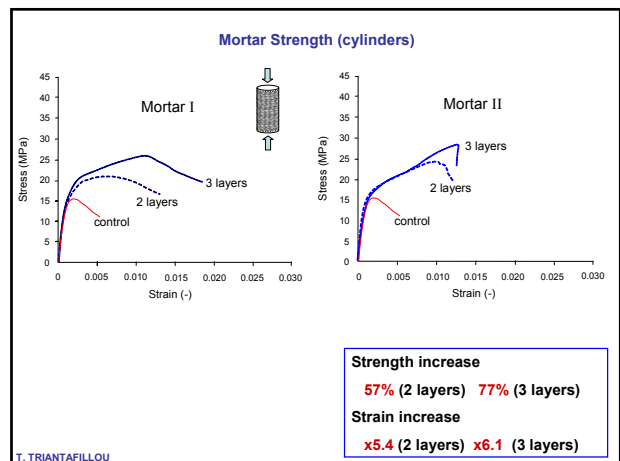


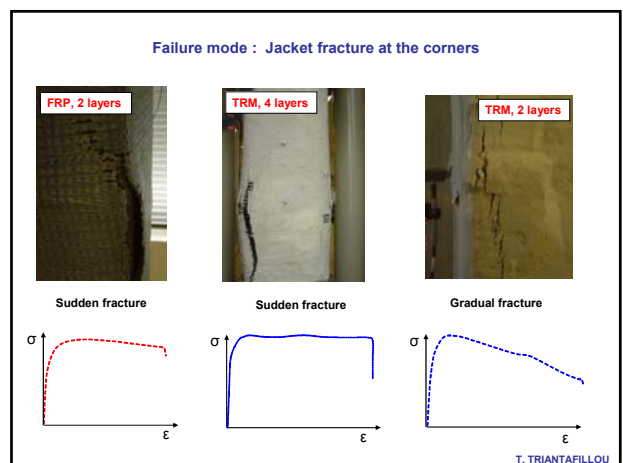
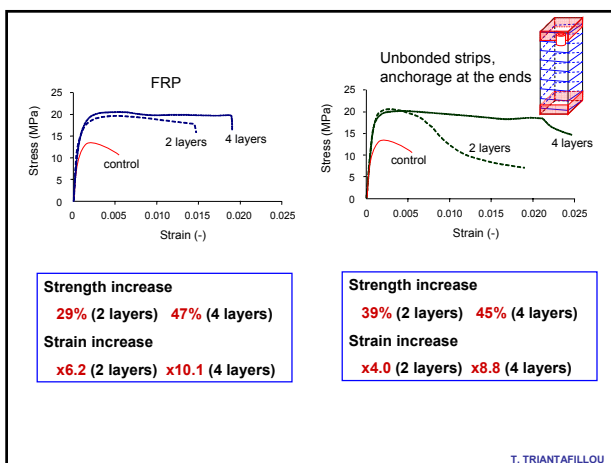
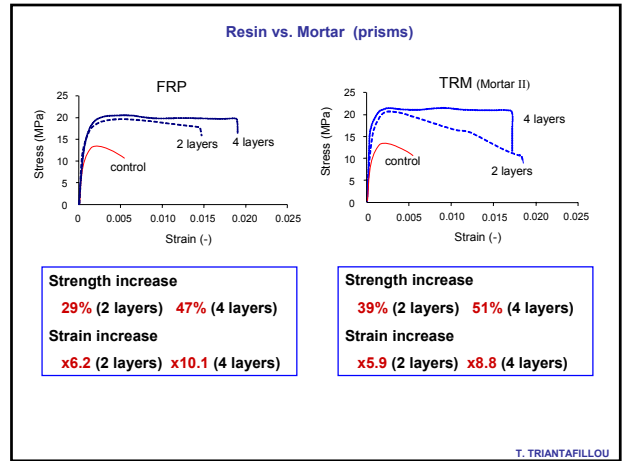
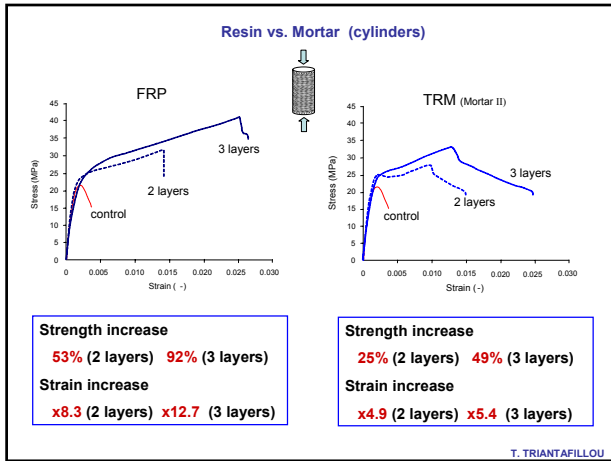
Secondary polypropylene grid  
Carbon fiber rovings  
4 mm  
10 mm  
10 mm 4 mm

Carbon fibers, 160 g/m<sup>2</sup>, E = 225 GPa, f<sub>t</sub> = 3350 GPa, tex 800  
Nominal thickness (based on equivalent smeared distribution of fibers) = 0.047 mm

Mortar	Flexural Strength (MPa)	Compressive Strength (MPa)
Mortar I		
7 days	2.68	7.59
28 days	3.28	8.56
Mortar II		
7 days	3.02	27.45
28 days	4.24	30.61

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**Effectiveness of TRM vs. FRP**

**Cylinders**

Strength increase : **0.82 - 0.77**

Strain increase : **0.59 - 0.42**

**Effectiveness of TRM vs. FRP**

**Prisms**

Strength increase : **1.09 - 1.03**


Strain increase : **0.95 - 0.87**

**Effectiveness of Unbonded / End-anchored vs. Bonded (FRP)**

**Prisms**

Strength increase : **1.08 - 0.98**

Strain increase : **0.64 - 0.87**



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**SIMPLE ANALYTICAL MODEL**


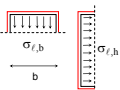
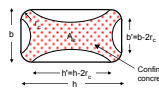
$$\frac{f_{CC}}{f_{CO}} = 1 + k_1 \left( \frac{\sigma_{IU}}{f_{CO}} \right)^m$$

$$k_1 = \alpha_1 k_{1R}$$

$$\epsilon_{CCU} = \epsilon_{CO} + k_2 \left( \frac{\sigma_{IU}}{f_{CO}} \right)^n$$

$$k_2 = \alpha_2 k_{2R}$$

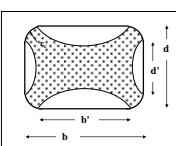
$\alpha_1$  : effectiveness coeff. for strength  
 $\alpha_2$  : effectiveness coeff. for strain

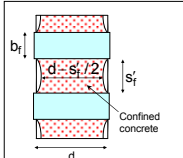
$$\sigma_{\ell} = \frac{\sigma_{\ell,h} + \sigma_{\ell,b}}{2} = \frac{1}{2} \alpha \left( \frac{2t_j}{h} E_j \epsilon_j + \frac{2t_j}{b} E_j \epsilon_j \right) = \alpha \frac{(b+h)}{bh} t_j E_j \epsilon_j \Rightarrow \sigma_{IU} = \alpha \frac{(b+h)}{bh} t_j f_j$$

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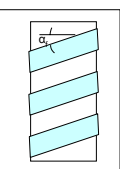
$\alpha = \alpha_n \times \alpha_s \times \alpha_a \leq 1$



$$\alpha_n = \frac{A_g}{A_g} = 1 - \frac{b^2 + d^2}{3A_g \left( 1 - \frac{A_g}{A_g} \right)}$$

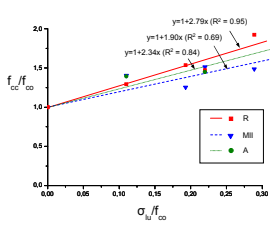


$$\alpha_s = \frac{\left( 1 - \frac{s'_f}{2d} \right)^2}{1 - \frac{A_g}{A_g}}$$

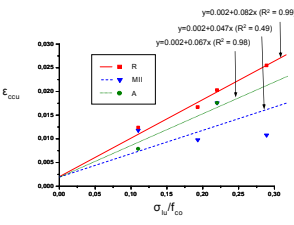


$$\alpha_a = \frac{1}{1 + (\tan \alpha_f)^2}$$

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$y = 1 + 2.79x$  ( $R^2 = 0.95$ )  
 $y = 1 + 1.50x$  ( $R^2 = 0.69$ )  
 $y = 1 + 2.34x$  ( $R^2 = 0.84$ )



$y = 0.002 + 0.082x$  ( $R^2 = 0.99$ )  
 $y = 0.002 + 0.047x$  ( $R^2 = 0.49$ )  
 $y = 0.002 + 0.067x$  ( $R^2 = 0.98$ )

**TRM vs. FRP :  $\alpha_1 = 0.68$  ,  $\alpha_2 = 0.57$**

**Unbonded & end-anchored vs. FRP :  $\alpha_1 = 0.84$  ,  $\alpha_2 = 0.82$**

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**CONFINEMENT TO DELAY REBAR BUCKLING IN COLUMNS**

Series U (no steel), s200, s100

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$\rho = 348 \text{ g/m}^2$   
 $t = 0.095 \text{ mm}$   
 tex 1600

4 or 6 layers

$\rho = 300 \text{ g/m}^2$   
 $t = 0.17 \text{ mm}$

2 or 3 layers

THE TWO SYSTEMS ARE "EQUIVALENT"

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CONTROL	FRP	TRM

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Jacket effectiveness

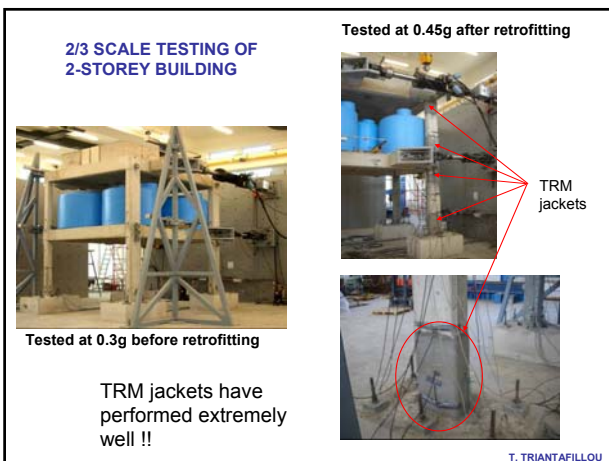
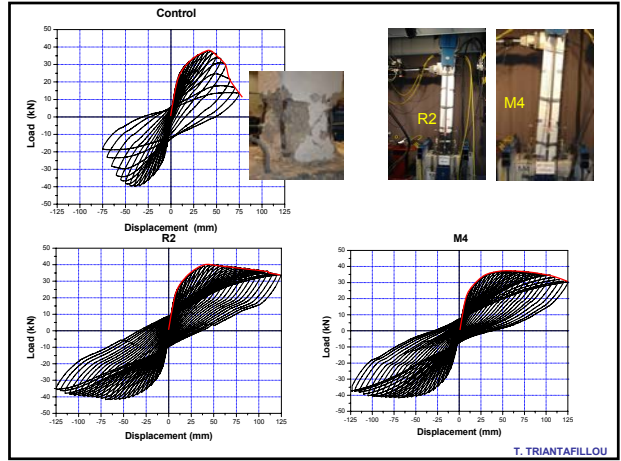
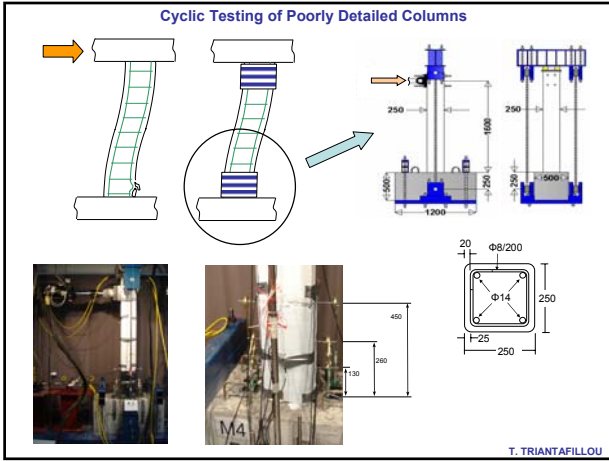
$$K_{\sigma} = \frac{\sigma_{max,c} \frac{A_s}{A_g} f_y}{\sigma_{max,o} \frac{A_s}{A_g} f_y} \quad K_{\epsilon} = \frac{\epsilon_{u,c}}{\epsilon_{u,o}}$$

TRM vs. FRP:

$$\frac{K_{\sigma,TRM}}{K_{\sigma,FRP}} \quad \frac{K_{\epsilon,TRM}}{K_{\epsilon,FRP}}$$

0.85-0.90    0.87-0.93

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### Ultimate chord rotation (EC8)

$$\theta_u = k \cdot 0.016 \cdot (0.3^{\nu}) \left[ \frac{\max(0.01, \omega')}{\max(0.01, \omega)} f_c \right]^{0.225} \left( \frac{L_v}{h} \right)^{0.35} 25^{\zeta} (1.25^{100} \rho_d)$$

$$c = a \rho_{sx} \frac{f_{yw}}{f_c} + a_f \rho_{fx} \frac{f_{fe}}{f_c}$$

$$a_f = \beta \left[ 1 - \frac{(b-2R)^2 + (h-2R)^2}{3bh} \right]$$

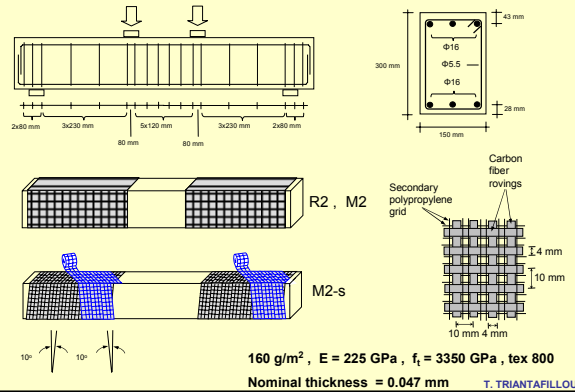
$$\beta = \frac{K_{e,TRM}}{K_{e,FRP}}$$

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 MASONRY  
 CONCLUSIONS

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EXPERIMENTAL PROGRAM

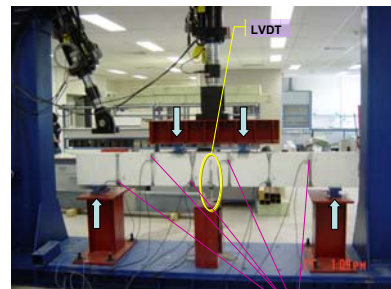


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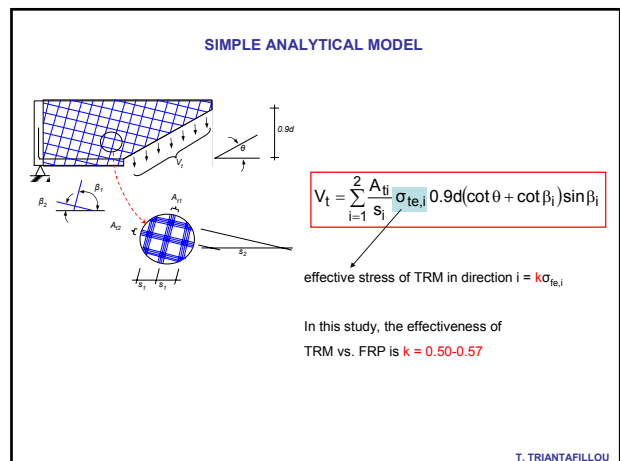
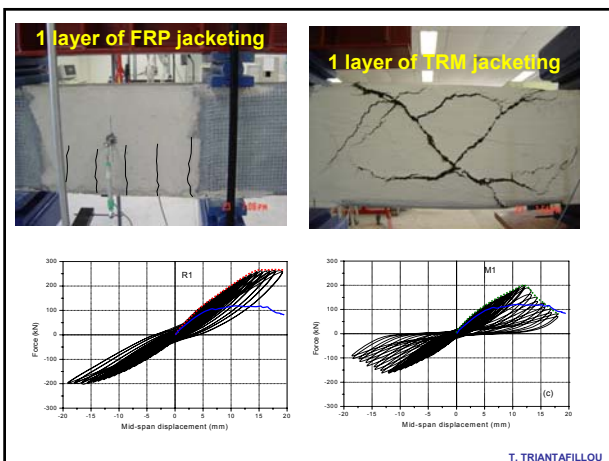
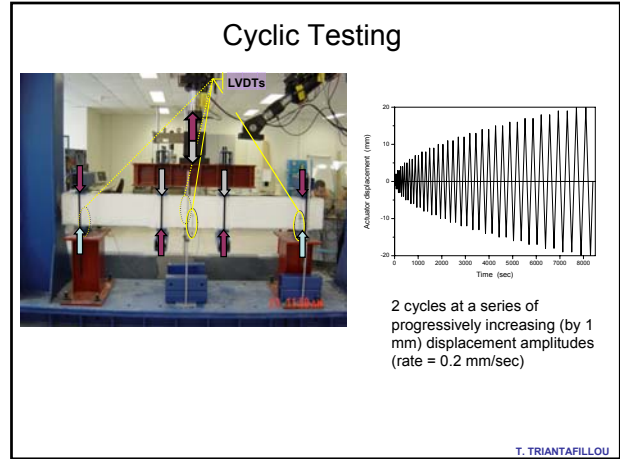
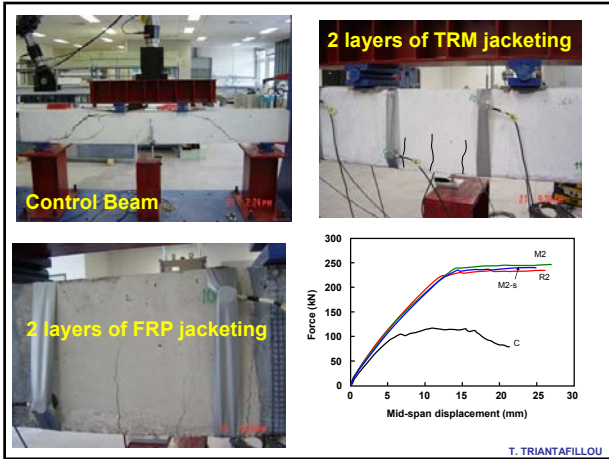
Monotonic Testing



Acoustic emission sensors

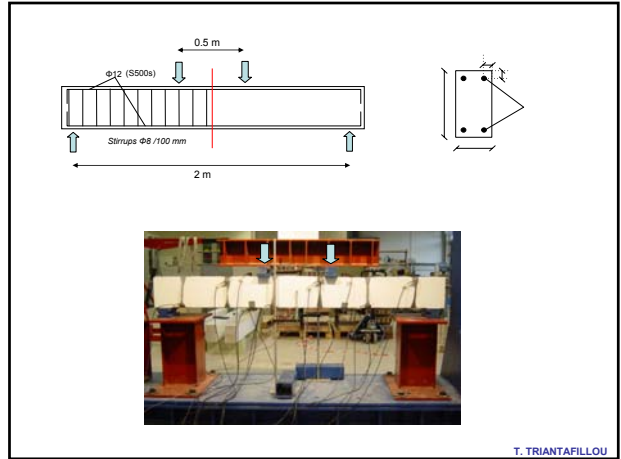
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INTRODUCTION & BACKGROUND  
 CONFINEMENT OF RC  
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 CONCLUSIONS

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Epoxy-bonded textile (FRP)



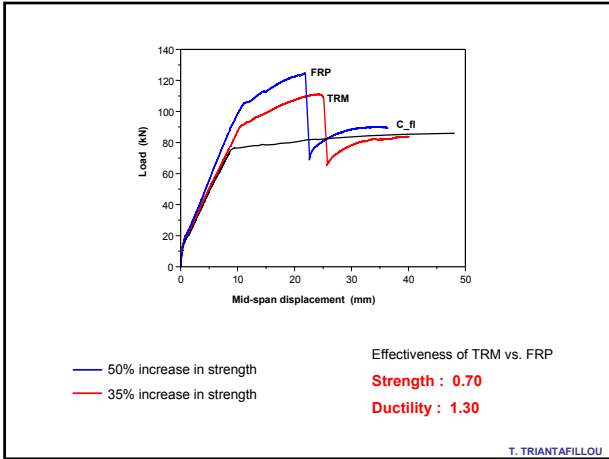
TRM



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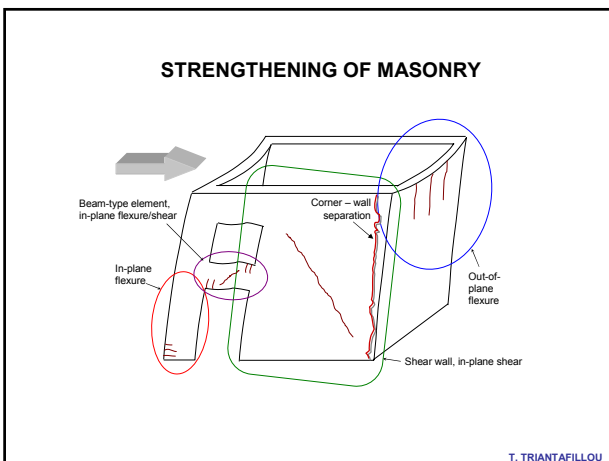


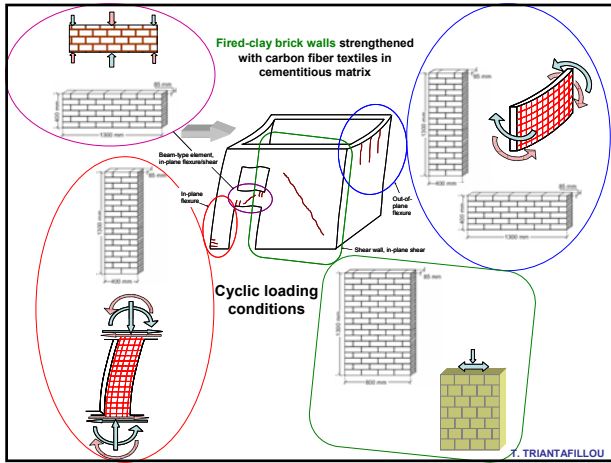
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INTRODUCTION & BACKGROUND  
 CONFINEMENT OF RC  
 SHEAR STRENGTHENING OF RC  
 FLEXURAL STRENGTHENING OF RC  
**MASONRY**  
 CONCLUSIONS

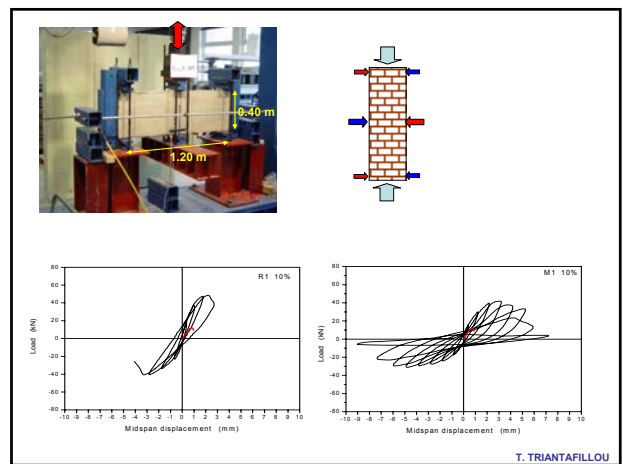
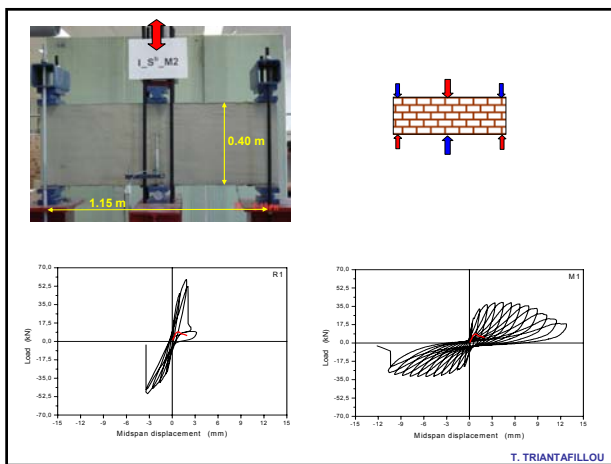
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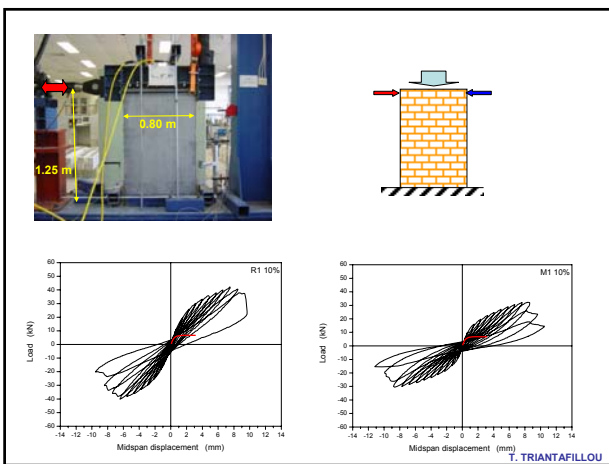
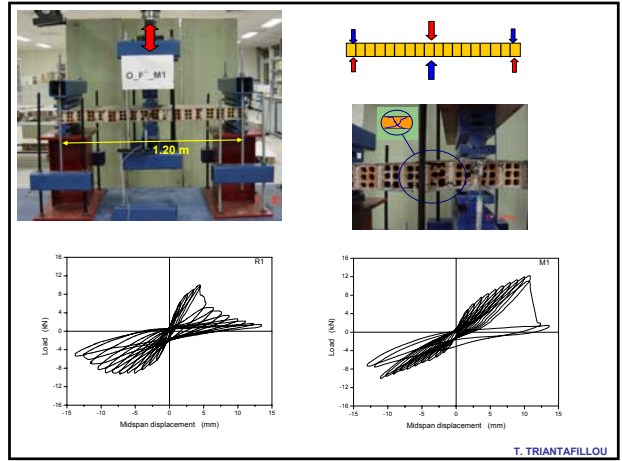
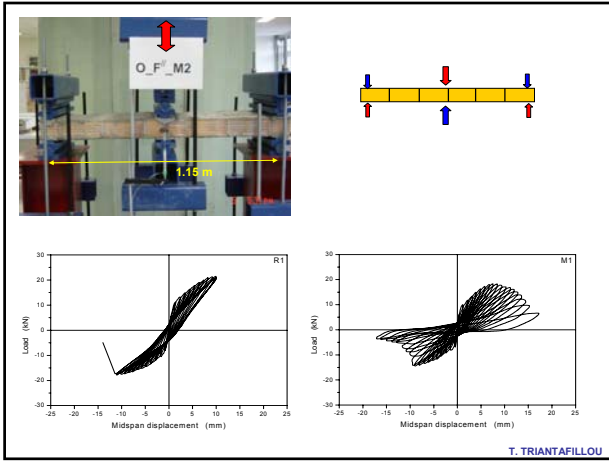




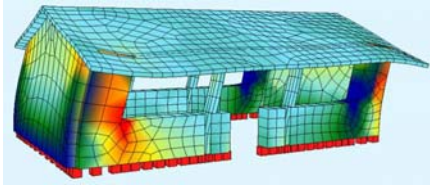
**Materials used**

<p><b>Carbon fiber textile</b></p> <p>Weight = 16 g/m<sup>2</sup> Nominal thickness of layer: 0.047 mm Tensile strength: 3350 MPa Modulus of elasticity: 225 GPa</p>	<p><b>Masonry mortar</b></p> <p>Compressive strength = 3.91 MPa Modulus of rupture = 1.17 MPa</p> <p><b>Inorganic binder (cementitious mortar)</b></p> <p>Compressive strength = 31.36 MPa Modulus of rupture = 5.77 MPa</p>	<p><b>6-hole clay bricks</b></p> <p>Compressive strength: // to perforations = 8.9 MPa _L_ to perforations = 3.7 MPa</p>
<p><b>Masonry</b></p>	<p>_L_ to perforations Compressive strength : 2 MPa Modulus of elasticity: 1.7 GPa Ultimate strain: 0.12%</p> <p>// to perforations Compressive strength: 4.3 MPa Modulus of elasticity: 1.94 GPa Ultimate strain: 0.22%</p>	<p>TRIANTAFILLOU</p>

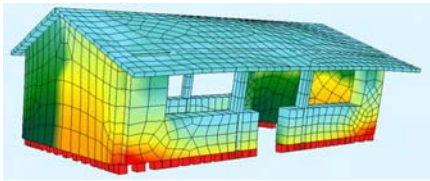




RESULTS OF ANALYSIS



SEISMIC LOADING - LONGITUDINAL

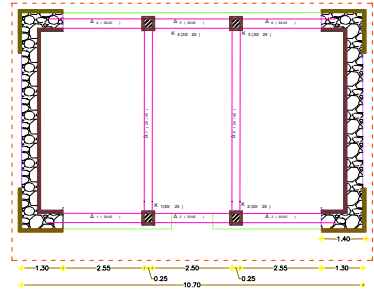


SEISMIC LOADING - TRANSVERSE

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DESIGN OF THE RETROFITTING

ΚΑΤΩΦΗ ΣΥΛΛΕΞΤΕΡΟΥ  
ΚΙΜΑΚΑ 1: 50



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### CONCLUSIONS

Strengthening with FRP : very effective, easy to apply, some problems with resins

Strengthening with Textile Reinforced Mortar (TRM) : extremely effective, results in more ductile failure modes !

Modelling: straightforward procedure, by introducing effectiveness coefficients

The mortar plays an important role !

TRM is a very promising solution !

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**FRP HAVE BEEN AND WILL CONTINUE TO BE QUITE SUCCESSFUL !!**

**TRM SHOW THE WAY FOR EVEN MORE APPLICATIONS OF CONTINUOUS FIBER REINFORCEMENT IN STRUCTURAL UPGRADING**

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